



**THE DATASHEET OF  
DRQ74-150-R**



# DRQ

## Dual winding, high power density, shielded drum core power inductors



### Product features

- Dual winding inductors that can be used as either a single inductor, or in coupled inductor/transformer applications (1:1 turns ratio)
- Four sizes of shielded drum core inductors
- Windings can be connected in series or parallel, offering a broad range of inductance and current ratings
- Peak current ratings from 0.13 A to 56 A
- RMS current ratings from 0.128 A to 17.9 A
- Inductance ratings from 0.33  $\mu$ H to 4.02 mH
- 200 Vac Isolation between windings
- Ferrite core material

### Applications

- Desktop and servers
- DVD and media players
- Portable and handheld devices
- LCD panels
- As a transformer: SEPIC, flyback
- As an inductor: buck, boost, coupled inductor
- DC-DC Converters
- VRM inductor for CPU and DDR power supplies
- Input and output filter chokes

### Environmental data

- Storage temperature range (component): -40 °C to +125 °C
- Operating temperature range: -40 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



Product specifications

Part Number	Rated Inductance (μH)	Parallel Ratings					Series Ratings				
		OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> typ.	Volt <sup>5</sup> μ-sec	OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> typ.	Volt <sup>5</sup> μ-sec
DRQ73-R33-R	0.33	0.306	6.19	14.4	0.0074	1.98	1.224	3.10	7.18	0.0296	3.96
DRQ73-1R0-R	1.00	0.992	5.25	7.97	0.0103	3.56	3.968	2.63	3.99	0.0411	7.12
DRQ73-1R5-R	1.50	1.482	4.64	6.52	0.0132	4.36	5.928	2.32	3.26	0.0527	8.72
DRQ73-2R2-R	2.20	2.070	4.11	5.52	0.0167	5.15	8.280	2.06	2.76	0.0669	10.3
DRQ73-3R3-R	3.30	3.540	3.31	4.22	0.0259	6.73	14.16	1.66	2.11	0.1035	13.5
DRQ73-4R7-R	4.70	4.422	3.09	3.78	0.0297	7.52	17.69	1.55	1.89	0.1188	15.0
DRQ73-6R8-R	6.80	6.480	2.55	3.12	0.0435	9.11	25.92	1.28	1.56	0.1742	18.2
DRQ73-8R2-R	8.20	8.930	2.19	2.66	0.0592	10.7	35.72	1.10	1.33	0.2368	21.4
DRQ73-100-R	10.0	10.30	2.08	2.47	0.0656	11.5	41.20	1.04	1.24	0.2623	23.0
DRQ73-150-R	15.0	15.01	1.83	2.05	0.0844	13.9	60.04	0.916	1.03	0.339	27.8
DRQ73-220-R	22.0	22.65	1.62	1.67	0.107	17.0	90.60	0.811	0.83	0.429	34.0
DRQ73-330-R	33.0	34.41	1.31	1.35	0.166	21.0	137.6	0.653	0.68	0.665	42.0
DRQ73-470-R	47.0	48.62	1.08	1.14	0.241	24.9	194.5	0.542	0.57	0.965	49.8
DRQ73-680-R	68.0	68.91	0.89	0.96	0.358	29.7	275.6	0.444	0.48	1.43	59.4
DRQ73-820-R	82.0	80.37	0.86	0.89	0.384	32.1	321.5	0.430	0.44	1.54	64.2
DRQ73-101-R	100	101.4	0.73	0.79	0.527	36.0	405.6	0.367	0.39	2.11	72.0
DRQ73-151-R	150	150.9	0.58	0.65	0.851	44.0	603.6	0.289	0.32	3.41	88.0
DRQ73-221-R	220	223.3	0.52	0.53	1.05	53.5	893.2	0.260	0.27	4.20	107
DRQ73-331-R	330	325.5	0.42	0.44	1.59	64.5	1302	0.211	0.22	6.36	129
DRQ73-471-R	470	465.8	0.35	0.37	2.36	77.2	1863	0.173	0.18	9.44	154
DRQ73-681-R	680	676.5	0.29	0.31	3.47	93.1	2706	0.143	0.15	13.88	186
DRQ73-821-R	820	821.7	0.27	0.28	3.93	103	3287	0.134	0.14	15.72	206
DRQ73-102-R	1000	995.0	0.26	0.25	4.34	113	3980	0.128	0.13	17.36	226

- Open Circuit Inductance Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, 0.0 Adc  
Parallel: (1,2 -4,3) Series: (1-4) tie (2-3)
- RMS current for an approximate DT of 40 °C without core loss.  
It is recommended that the temperature of the part not exceed +125 °C.
- Peak current for approximately 30% roll-off at +20 °C
- DCR limits @ +20 °C
- Applied Volt-Time product (V-μs) across the inductor. This value represents the applied V-μs at 100 kHz necessary to generate a core loss equal to 10% of the total losses for a 40 °C temperature rise.

- Turns Ratio (1:3):(2:4) 1:1
- Part number definition: DRQxxx-yyy-  
- DRQxxx = product code and size,  
- yyy = inductance value in μH,  
- R = decimal point. If no R is present, third character = # of zeros  
- "-R" suffix = RoHS compliant

Product specifications

Part Number	Rated Inductance (μH)	Parallel Ratings					Series Ratings				
		OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> Typ.	Volt <sup>5</sup> μ-sec	OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> Typ.	Volt <sup>5</sup> μ-sec
DRQ74-R33-R	0.33	0.294	6.20	18.4	0.0074	1.71	1.176	3.10	9.18	0.0295	3.42
DRQ74-1R0-R	1.00	0.952	5.33	10.2	0.0100	3.08	3.808	2.66	5.10	0.0400	6.16
DRQ74-1R5-R	1.50	1.422	4.96	8.35	0.0115	3.76	5.688	2.48	4.17	0.0461	7.52
DRQ74-2R2-R	2.20	1.986	4.66	7.06	0.0130	4.45	7.944	2.33	3.53	0.0521	8.9
DRQ74-3R3-R	3.30	3.396	3.94	5.40	0.0183	5.81	13.58	1.97	2.70	0.0732	11.6
DRQ74-4R7-R	4.70	5.182	3.34	4.37	0.0254	7.18	20.73	1.67	2.19	0.102	14.4
DRQ74-6R8-R	6.80	7.344	2.60	3.67	0.0418	8.55	29.38	1.30	1.84	0.167	17.1
DRQ74-8R2-R	8.20	8.566	2.53	3.40	0.0441	9.23	34.26	1.27	1.70	0.177	18.5
DRQ74-100-R	10.0	9.882	2.41	3.17	0.0489	9.92	39.53	1.20	1.58	0.196	19.8
DRQ74-150-R	15.0	16.09	2.11	2.48	0.0637	12.7	64.36	1.05	1.24	0.255	25.4
DRQ74-220-R	22.0	21.73	1.75	2.13	0.0925	14.7	86.92	0.874	1.07	0.371	29.4
DRQ74-330-R	33.0	33.01	1.41	1.73	0.143	18.1	132.0	0.702	0.87	0.574	36.2
DRQ74-470-R	47.0	49.64	1.15	1.41	0.216	22.2	198.6	0.573	0.71	0.865	44.4
DRQ74-680-R	68.0	69.67	1.03	1.19	0.265	26.3	278.7	0.517	0.60	1.06	52.6
DRQ74-820-R	82.0	80.95	0.91	1.11	0.345	28.4	323.8	0.453	0.55	1.38	56.8
DRQ74-101-R	100	101.6	0.86	0.99	0.383	31.8	406.4	0.430	0.49	1.53	63.6
DRQ74-151-R	150	150.0	0.69	0.81	0.591	38.6	600.0	0.346	0.41	2.37	77.2
DRQ74-221-R	220	227.0	0.56	0.66	0.907	47.5	908.0	0.279	0.33	3.63	95
DRQ74-331-R	330	335.6	0.45	0.54	1.41	57.8	1342	0.224	0.27	5.66	116
DRQ74-471-R	470	465.3	0.40	0.46	1.74	68.1	1861	0.202	0.23	6.97	136
DRQ74-681-R	680	671.2	0.33	0.38	2.58	81.7	2685	0.166	0.19	10.3	163
DRQ74-821-R	820	812.7	0.31	0.35	2.93	89.9	3251	0.156	0.17	11.7	180
DRQ74-102-R	1000	1009	0.27	0.31	3.89	100	4036	0.135	0.16	15.6	200

- Open Circuit Inductance Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, 0.0 Adc  
Parallel: (1,2 -4,3) Series: (1-4) tie (2-3)
- RMS current for an approximate DT of 40 °C without core loss.  
It is recommended that the temperature of the part not exceed +125 °C.
- Peak current for approximately 30% roll-off at +20 °C
- DCR limits @ +20 °C
- Applied Volt-Time product (V-μs) across the inductor. This value represents the applied V-μs at 100 kHz necessary to generate a core loss equal to 10% of the total losses for a 40 °C temperature rise.

- Turns Ratio (1:3):(2-4) 1:1
- Part number definition: DRQxxx-yyy-  
- DRQxxx = product code and size,  
- yyy = inductance value in μH,  
- R = decimal point. If no R is present, third character = # of zeros  
- "-R" suffix = RoHS compliant

Product specifications

Part Number	Rated Inductance (μH)	Parallel Ratings					Series Ratings				
		OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> typ.	Volt <sup>5</sup> μ-sec	OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> typ.	Volt <sup>5</sup> μ-sec
DRQ125-R47-R	0.47	0.456	17.6	33.0	0.0018	3.17	1.824	8.80	16.5	0.0078	6.34
DRQ125-1R0-R	1.00	0.894	15.0	23.6	0.0024	4.43	3.576	7.51	11.8	0.0096	8.86
DRQ125-1R5-R	1.50	1.478	13.8	18.3	0.0029	5.70	5.912	6.89	9.15	0.0114	11.40
DRQ125-2R2-R	2.20	2.208	10.9	15.0	0.0045	6.97	8.832	5.46	7.50	0.0182	13.9
DRQ125-3R3-R	3.30	3.084	9.26	12.7	0.0063	8.23	12.34	4.63	6.35	0.0253	16.5
DRQ125-4R7-R	4.70	5.274	7.18	9.71	0.0105	10.8	21.10	3.59	4.86	0.0420	21.6
DRQ125-6R8-R	6.80	6.588	6.64	8.68	0.0123	12.0	26.35	3.32	4.34	0.0492	24.0
DRQ125-8R2-R	8.20	8.048	5.54	7.86	0.0176	13.3	32.19	2.77	3.93	0.0705	26.6
DRQ125-100-R	10.0	9.654	5.35	7.17	0.0189	14.6	38.62	2.67	3.59	0.0757	29.2
DRQ125-150-R	15.0	15.35	4.27	5.69	0.0298	18.4	61.40	2.13	2.85	0.120	36.8
DRQ125-220-R	22.0	22.36	3.70	4.71	0.0396	22.2	89.44	1.84	2.36	0.159	44.4
DRQ125-330-R	33.0	33.74	3.28	3.84	0.0505	27.2	135.0	1.64	1.92	0.203	54.4
DRQ125-470-R	47.0	47.47	2.71	3.24	0.0740	32.3	189.9	1.35	1.62	0.297	64.6
DRQ125-680-R	68.0	67.91	2.22	2.70	0.101	38.6	271.6	1.11	1.35	0.440	77.2
DRQ125-820-R	82.0	86.89	2.05	2.39	0.128	43.7	347.6	1.03	1.20	0.515	87.4
DRQ125-101-R	100	102.7	1.78	2.20	0.170	47.5	410.8	0.892	1.10	0.682	95.0
DRQ125-151-R	150	151.1	1.48	1.81	0.248	57.6	604.4	0.739	0.905	0.991	115.2
DRQ125-221-R	220	216.8	1.19	1.51	0.384	69.0	867.2	0.594	0.755	1.54	138
DRQ125-331-R	330	332.6	1.06	1.22	0.482	85.5	1330	0.530	0.610	1.93	171
DRQ125-471-R	470	473.1	0.87	1.02	0.718	102	1892	0.434	0.510	2.87	204
DRQ125-681-R	680	679.8	0.70	0.85	1.10	122	2719	0.350	0.425	4.42	244
DRQ125-821-R	820	828.0	0.60	0.77	1.49	135	3312	0.301	0.385	5.96	270
DRQ125-102-R	1000	1008	0.57	0.70	1.69	149	4032	0.283	0.350	6.76	298

- Open Circuit Inductance Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, 0.0 Adc  
Parallel: (1,2 -4,3) Series: (1-4) tie (2-3)
- RMS current for an approximate DT of 40 °C without core loss.  
It is recommended that the temperature of the part not exceed +125 °C.
- Peak current for approximately 30% roll-off at +20 °C
- DCR limits @ +20 °C
- Applied Volt-Time product (V-μs) across the inductor. This value represents the applied V-μs at 100 kHz necessary to generate a core loss equal to 10% of the total losses for a 40 °C temperature rise.

- Turns Ratio (1:3):(2-4) 1:1
- Part number definition: DRQxxx-yyy-  
- DRQxxx = product code and size,  
- yyy = inductance value in μH,  
- R = decimal point. If no R is present, third character = # of zeros  
- "-R" suffix = RoHS compliant

Product specifications

Part Number	Rated Inductance (μH)	Parallel Ratings					Series Ratings				
		OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> typ.	Volt <sup>5</sup> μ-sec	OCL <sup>1</sup> ±20% (μH)	I <sub>rms</sub> <sup>2</sup> (A)	I <sub>sat</sub> <sup>3</sup> (A) Peak	DCR Ω <sup>4</sup> typ.	Volt <sup>5</sup> μ-sec
DRQ127-R47-R	0.47	0.419	17.9	56.0	0.00195	3.50	1.676	8.94	28	0.0078	7.00
DRQ127-1R0-R	1.00	0.821	15.5	40.0	0.00261	4.90	3.284	7.74	20	0.0104	9.80
DRQ127-1R5-R	1.50	1.357	13.5	31.1	0.00341	6.30	5.428	6.77	15.6	0.0137	12.60
DRQ127-2R2-R	2.20	2.027	12.5	25.5	0.00373	7.70	8.108	6.23	12.7	0.0161	15.4
DRQ127-3R3-R	3.30	2.831	10.4	21.5	0.00567	9.10	11.32	5.23	10.8	0.0229	18.2
DRQ127-4R7-R	4.70	4.841	8.25	16.5	0.00917	11.9	19.36	4.13	8.24	0.0367	23.8
DRQ127-6R8-R	6.80	7.387	7.34	13.3	0.0116	14.7	29.55	3.67	6.67	0.0465	29.4
DRQ127-8R2-R	8.20	8.861	6.32	12.2	0.0157	16.1	35.44	3.16	6.09	0.0627	32.2
DRQ127-100-R	10.0	10.47	6.04	11.2	0.0172	17.5	41.88	3.02	5.60	0.0686	35.0
DRQ127-150-R	15.0	14.09	5.03	9.66	0.0247	20.3	56.36	2.51	4.83	0.0990	40.6
DRQ127-220-R	22.0	22.93	4.00	7.57	0.0391	25.9	91.72	2.00	3.78	0.157	51.8
DRQ127-330-R	33.0	33.92	3.23	6.22	0.0600	31.5	135.7	1.61	3.11	0.241	63.0
DRQ127-470-R	47.0	47.05	2.95	5.28	0.0719	37.1	188.2	1.47	2.64	0.288	74.2
DRQ127-680-R	68.0	66.48	2.44	4.44	0.105	44.1	265.9	1.22	2.22	0.421	88.2
DRQ127-820-R	82.0	79.75	2.09	4.06	0.143	48.3	319.0	1.04	2.03	0.573	96.6
DRQ127-101-R	100	99.31	1.96	3.64	0.163	53.9	397.2	0.980	1.82	0.653	107.8
DRQ127-151-R	150	144.9	1.59	3.01	0.247	65.1	579.6	0.796	1.51	0.989	130.2
DRQ127-221-R	220	221.5	1.29	2.43	0.376	80.5	886.0	0.645	1.22	1.50	161
DRQ127-331-R	330	323.6	1.04	2.01	0.574	97.3	1294	0.522	1.01	2.30	195
DRQ127-471-R	470	467.1	0.85	1.68	0.861	117	1868	0.427	0.838	3.44	234
DRQ127-681-R	680	676.7	0.76	1.39	1.08	141	2707	0.380	0.697	4.32	282
DRQ127-821-R	820	818.1	0.65	1.27	1.47	155	3272	0.325	0.633	5.88	310
DRQ127-102-R	1000	1005	0.61	1.14	1.66	172	4020	0.307	0.571	6.64	344

1. Open Circuit Inductance Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, 0.0 Adc  
Parallel: (1,2 -4,3) Series: (1-4) tie (2-3)
2. RMS current for an approximate DT of 40 °C without core loss.  
It is recommended that the temperature of the part not exceed +125 °C.
3. Peak current for approximately 30% roll-off at 20°C
4. DCR limits @ +20 °C
5. Applied Volt-Time product (V-μs) across the inductor. This value represents the applied V-μs at 100 kHz necessary to generate a core loss equal to 10% of the total losses for a 40 °C temperature rise.

6. Turns Ratio (1:3):(2-4) 1:1
7. Part number definition: DRQxxx-yyy-  
- DRQxxx = product code and size,  
- yyy = inductance value in μH,  
- R = decimal point. If no R is present, third character = # of zeros  
- "-R" suffix = RoHS compliant

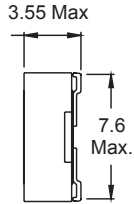
Dimensions - mm

DRQ73

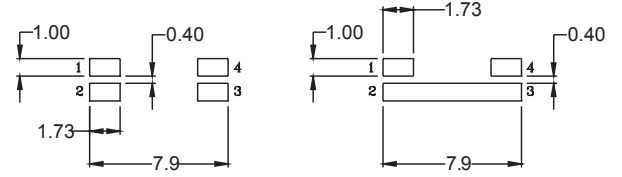
Top View



Side View



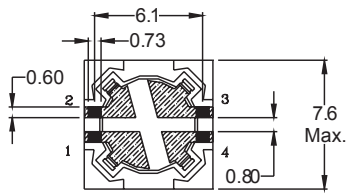
Recommended Pad Layout



Dual Inductor Mode

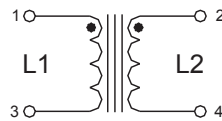
Series Mode

Bottom View

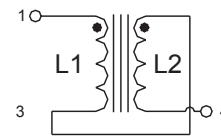


Schematic

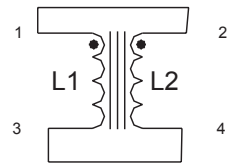
Dual Inductor



Series Mode



Parallel Mode

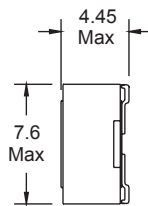


DRQ74

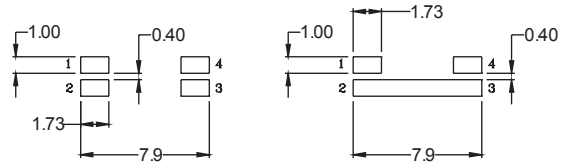
Top View



Side View



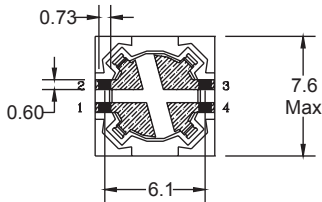
Recommended Pad Layout



Dual Inductor Mode

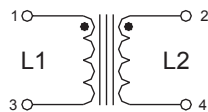
Series Mode

Bottom View

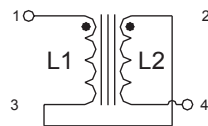


Schematic

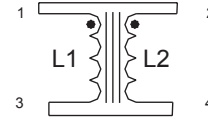
Dual Inductor



Series Mode



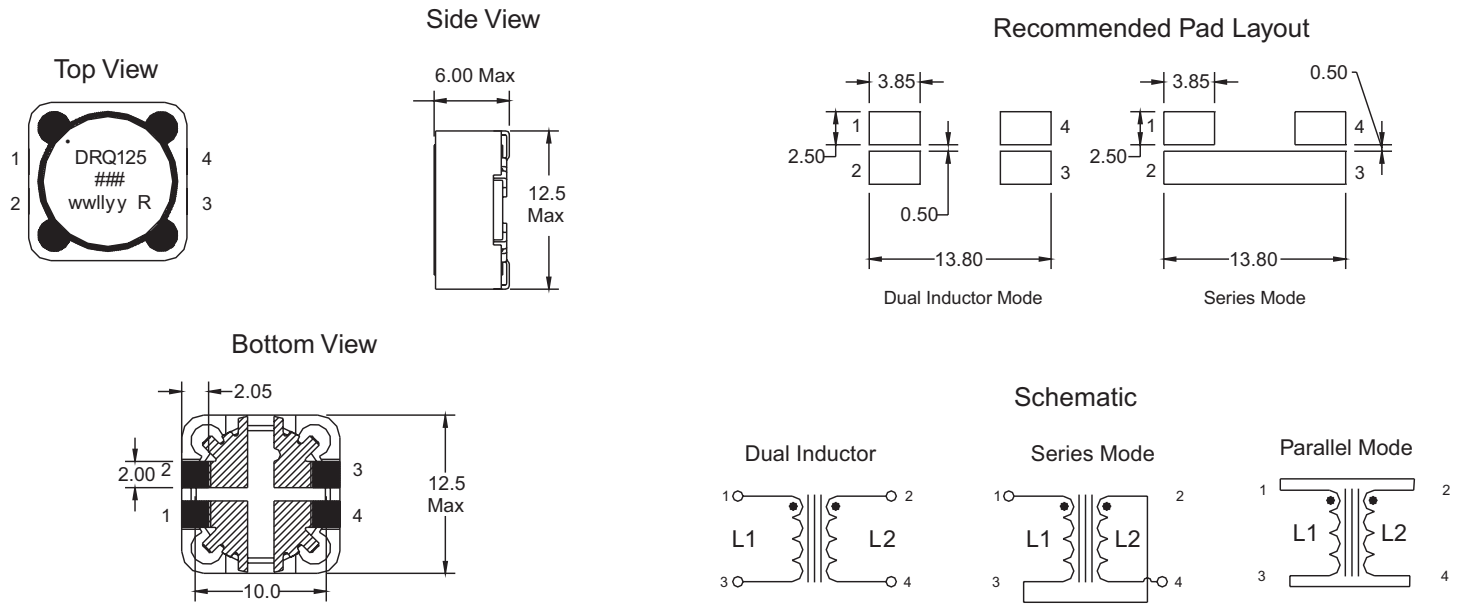
Parallel Mode



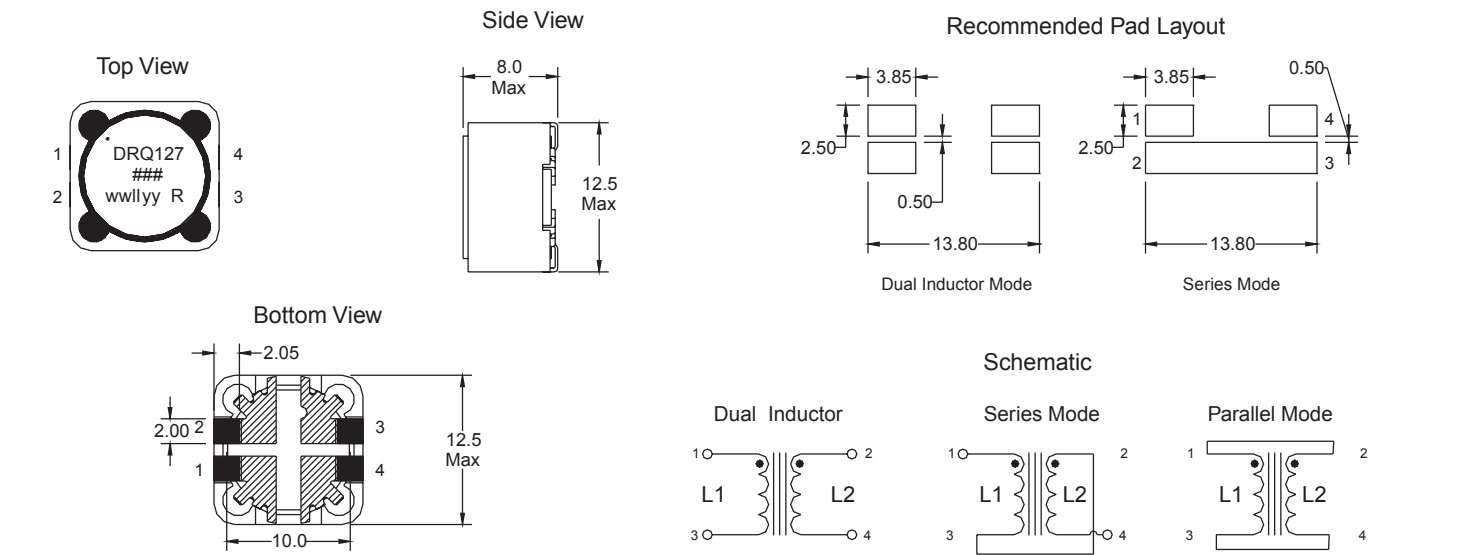
### = Inductance value per family chart  
wlyy = Date code  
R = Revision level  
Dot indicates pin #1  
Do not route traces or vias underneath the inductor

Dimensions - mm

DRQ125



DRQ127



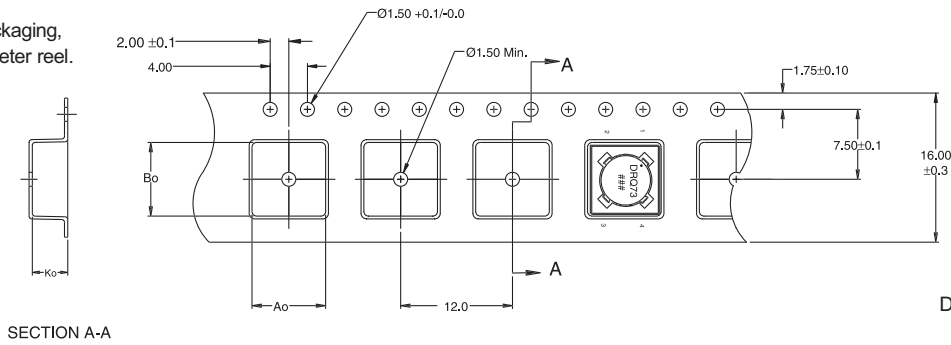
### = Inductance value per family chart  
 wwllly = (date code)  
 R = revision level  
 Dot indicates pin #1  
 Do not route traces or vias underneath the inductor

**Packaging information- mm**

**DRQ73**

Supplied in tape and reel packaging,  
1350 parts per reel, 13" diameter reel.

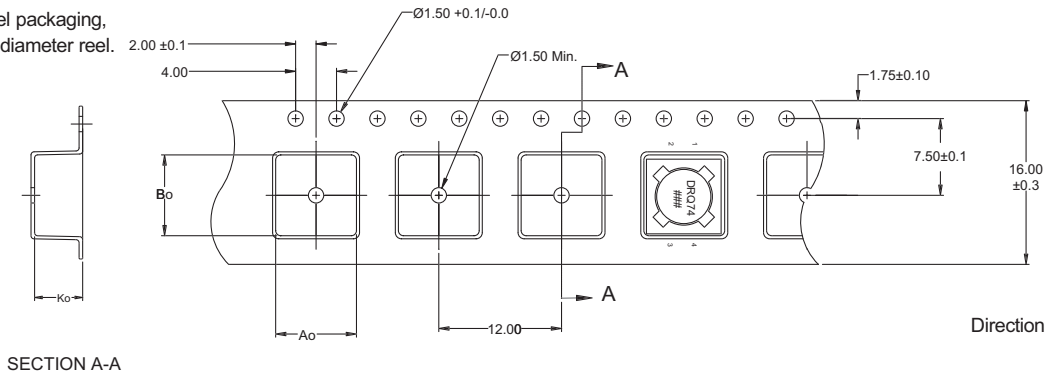
Ao=7.90mm  
Bo=7.90mm  
Ko=3.80mm



**DRQ74**

Supplied in tape and reel packaging,  
1100 parts per reel, 13" diameter reel.

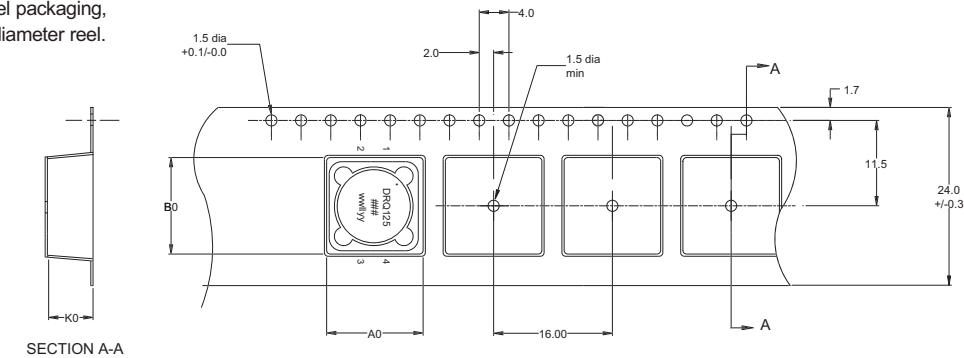
Ao=7.90mm  
Bo=7.90mm  
Ko=4.70mm



**DRQ125**

Supplied in tape and reel packaging,  
600 parts per reel, 13" diameter reel.

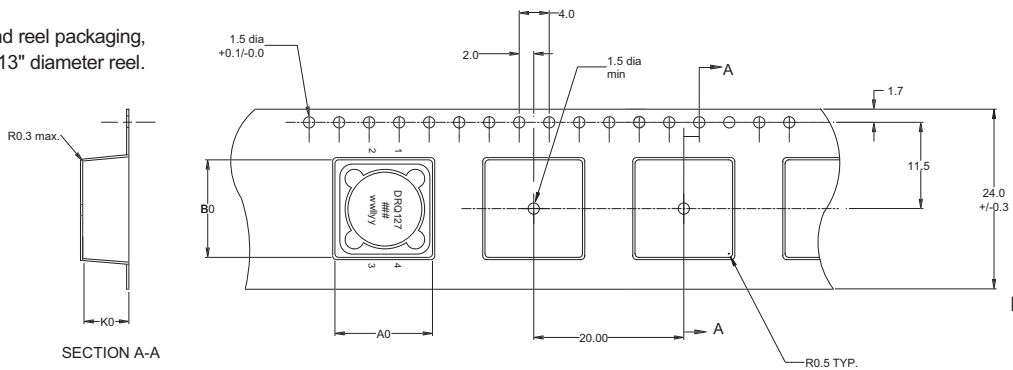
Ao=13.00mm  
Bo=13.00mm  
Ko=6.30mm



**DRQ127**

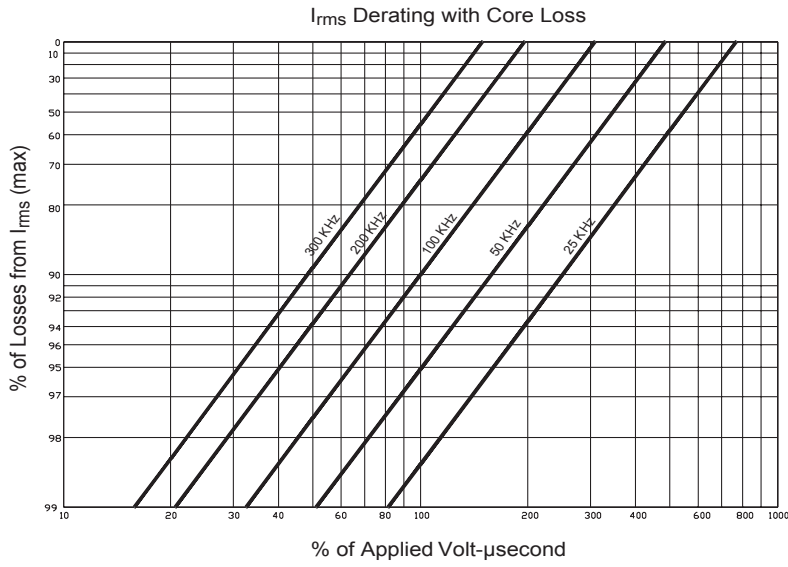
Supplied in tape and reel packaging,  
350 parts per reel, 13" diameter reel.

Ao=13.00mm  
Bo=13.00mm  
Ko=8.30mm



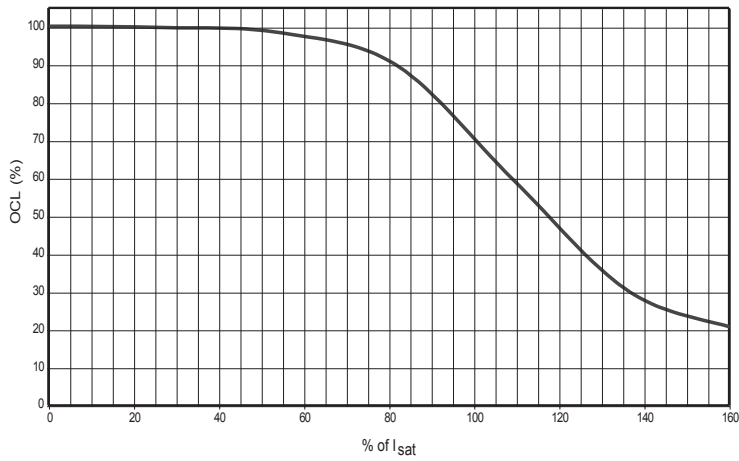
Dimensions are in millimeters.

Core loss

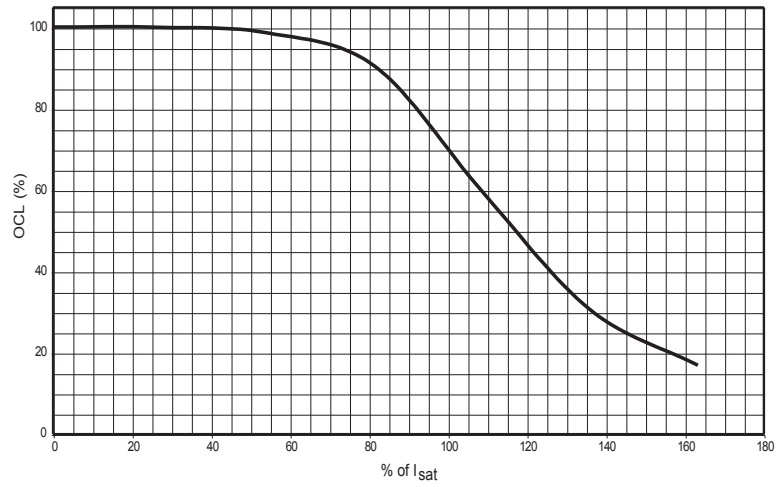


Inductance characteristics

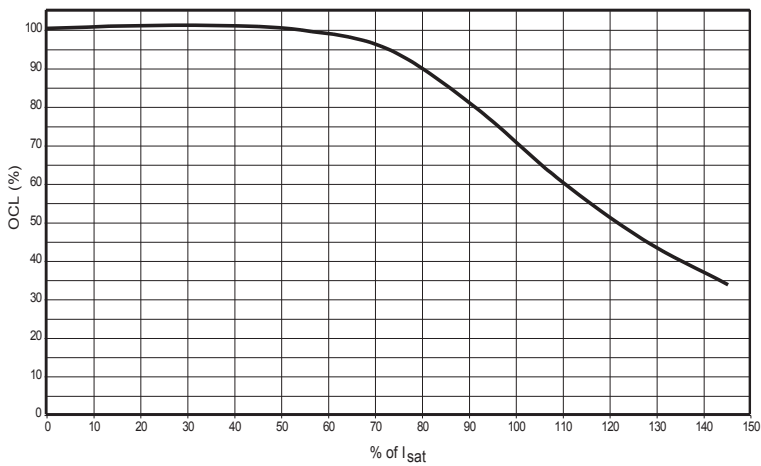
DRQ73



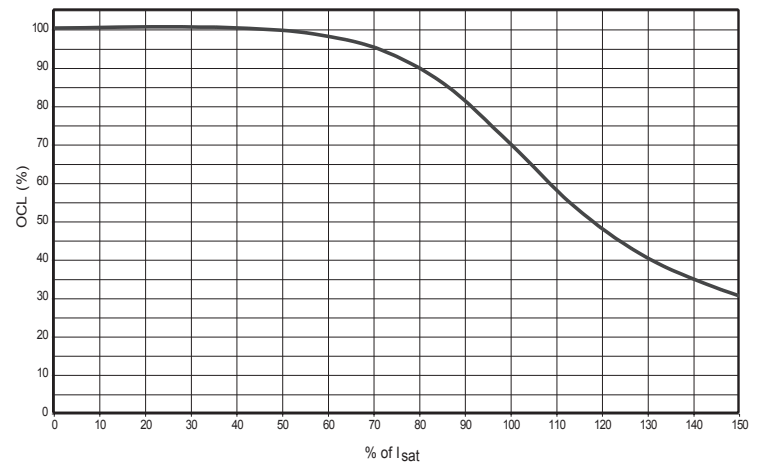
DRQ74



DRQ125



DRQ127



### Solder Reflow Profile

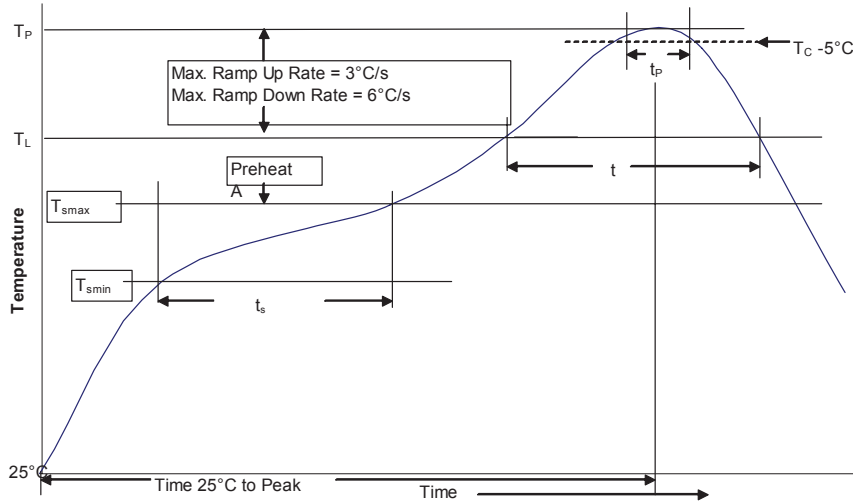


Table 1 - Standard SnPb Solder ( $T_c$ )

Package Thickness	Volume $\leq 350$ mm <sup>3</sup>	Volume $\geq 350$ mm <sup>3</sup>
<2.5mm	235°C	220°C
$\geq 2.5$ mm	220°C	220°C

Table 2 - Lead (Pb) Free Solder ( $T_c$ )

Package Thickness	Volume $\leq 350$ mm <sup>3</sup>	Volume 350 - 2000 mm <sup>3</sup>	Volume $> 2000$ mm <sup>3</sup>
<1.6mm	260°C	260°C	260°C
1.6 - 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

### Reference JDEC J-STD-020

Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak		
• Temperature min. ( $T_{smin}$ )	100°C	150°C
• Temperature max. ( $T_{smax}$ )	150°C	200°C
• Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	60-120 Seconds	60-120 Seconds
Average ramp up rate $T_{smax}$ to $T_p$	3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature ( $T_L$ )	183°C	217°C
Time at liquidous ( $t_L$ )	60-150 Seconds	60-150 Seconds
Peak package body temperature ( $T_p$ )*	Table 1	Table 2
Time ( $t_p$ )** within 5 °C of the specified classification temperature ( $T_c$ )	20 Seconds**	30 Seconds**
Average ramp-down rate ( $T_p$ to $T_{smax}$ )	6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature	6 Minutes Max.	8 Minutes Max.

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

\*\* Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

Life Support Policy: Eaton does not authorize the use of any of its products for use in life support devices or systems without the express written approval of an officer of the Company. Life support systems are devices which support or sustain life, and whose failure to perform, when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in significant injury to the user.

Eaton reserves the right, without notice, to change design or construction of any products and to discontinue or limit distribution of any products. Eaton also reserves the right to change or update, without notice, any technical information contained in this bulletin.

**Eaton**  
Electronics Division  
1000 Eaton Boulevard  
Cleveland, OH 44122  
United States  
www.eaton.com/electronics



© 2017 Eaton  
All Rights Reserved Printed in USA  
Publication No. DS4311 BU-SB14113  
September 2017

Eaton is a registered trademark.

All other trademarks are property of their respective owners.

## Looking for pricing, stock, or lifecycle information?

Click below to explore more details on WIN SOURCE:

-  [View DRQ74-150-R on WIN SOURCE](#)
-  [Eaton Bussmann Information](#)

## Optimize Your Supply Chain with WIN SOURCE Solutions

-  Global Sourcing Solution
-  Obsolete Management
-  Cost Control Management
-  Shortage Management
-  Alternative Solution
-  Excess Inventory Management