



THE DATASHEET OF IRS2093MTR



IRS2093MPbF 4 CH Digital Audio Amplifier

Features

- 4 channel integrated analog input Class D audio amplifier drivers in a 48 pin MLPQ package
- Programmable over current protection
- Programmable dead-time generation
- Versatile protection control enabling latched, non-latched, or host controlled shutdown function
- Versatile input structure for self-oscillating PWM, external clock synchronization, or natural carrier based PWM modulations
- Start and stop click noise reduction
- Under voltage protection
- High noise immunity

Product Summary

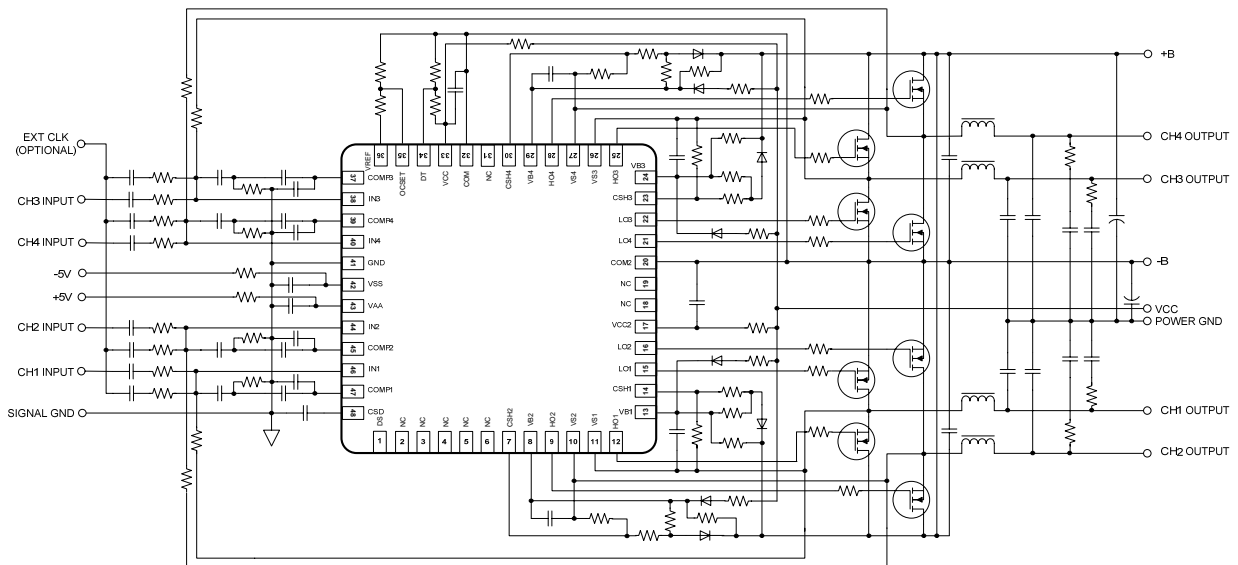
| | |
|---|-----------------------------|
| Topology | Half-Bridge and Full-Bridge |
| $V_{\text{OFFSET (max)}}$ | +/- 100 V |
| $I_{\text{O+}} & I_{\text{O-}}$ (typical) | 0.5 A & 0.6 A |
| Selectable deadtime | 45/65/85/105ns |
| DC offset | <18 mV |
| OC protection delay | 500ns (max) |
| Shutdown propagation delay | 250ns (max) |
| Error amplifier open loop gain | >60 dB |

Package



MLPQ48 (7x7mm, 0.50mm pitch)

Typical Connection



| Table of Contents | Page |
|--|-------------|
| Typical Connection Diagram | 1 |
| Qualification Information | 4 |
| Absolute Maximum Ratings | 5 |
| Recommended Operating Conditions | 6 |
| Electrical Characteristics | 7 |
| Functional Block Diagram | 10 |
| Input/Output Pin Equivalent Circuit Diagram | 11 |
| Lead Definitions | 12 |
| Lead Assignments | 13 |
| Application Information and Additional Details | 14 |
| Package Details | 16 |
| Tape and Reel Details | 17 |
| Part Marking Information | 18 |
| Ordering Information | 19 |

Description

The IRS2093 integrates four channels of high voltage, high performance Class D audio amplifier drivers with PWM modulators and protections. In conjunction with external MOSFET and external components, a complete 4 channel Class D audio amplifier can be realized. The IRS2093 is designed with floating analog inputs and protection control interface pin especially for half bridge topology. High and low side MOSFET are protected from over current conditions by a programmable bi-directional current sensing. Essential elements of PWM modulator section allow flexible system design. A small MLPQ48 package enhances the benefit of smaller size of Class D topology.

Qualification Information[†]

| | |
|-----------------------------------|---|
| Qualification Level | Industrial ^{††} |
| | Comments: This family of ICs has passed JEDEC's Industrial qualification. IR's Consumer qualification level is granted by extension of the higher Industrial level. |
| Moisture Sensitivity Level | MSL2 ^{†††} , 260°C (per IPC/JEDEC J-STD-020) |
| IC Latch-Up Test | Class I, Level A (per JESD78A) |
| RoHS Compliant | Yes |

† Qualification standards can be found at International Rectifier's web site <http://www.irf.com/>

†† Higher qualification ratings may be available should the user have such requirements. Please contact your International Rectifier sales representative for further information.

††† Higher MSL ratings may be available for the specific package types listed here. Please contact your International Rectifier sales representative for further information.

Absolute Maximum Ratings

Absolute Maximum Ratings indicate sustained limits beyond which damage to the device may occur. All voltage parameters are absolute voltages referenced to COM; all currents are defined positive into any lead. The Thermal Resistance and Power Dissipation ratings are measured under board mounted and still air conditions.

| Symbol | Definition | Min. | Max. | Units |
|---------------|--|------------------------------------|------------------------------------|-------|
| V_{Bn} | High side floating supply voltage | -0.3 | 215 | V |
| V_{Sn} | High side floating supply voltage ^{††} , n=1-4 | $V_{Bn} - 15$ | $V_{Bn} + 0.3$ | V |
| V_{Hon} | High side floating output voltage, n=1-4 | $V_{Sn} - 0.3$ | $V_{Bn} + 0.3$ | V |
| V_{CSHn} | CSH pin input voltage, n=1-4 | $V_{Sn} - 0.3$ | $V_{Bn} + 0.3$ | V |
| V_{CCn} | Low side fixed supply voltage ^{††} , n=1-2 | -0.3 | 20 | V |
| V_{LOn} | Low side output voltage, n=1-4 | -0.3 | VCC2 +0.3 | V |
| V_{AA} | Floating input positive supply voltage ^{††} | (See I_{AAZ}) | 210 | V |
| V_{SS} | Floating input negative supply voltage ^{††} | -1 (See I_{SSZ}) | GND +0.3 | V |
| V_{GND} | Floating input supply ground voltage | $V_{SS} - 0.3$ (See I_{SSZ}) | $V_{AA} + 0.3$ (See I_{AAZ}) | V |
| COM2 | Low side output supply return | -0.3 | +0.3 | V |
| I_{IN-n} | Inverting input current [†] , n=1-4 | - | ±3 | mA |
| V_{CSD} | SD pin input voltage | $V_{SS} - 0.3$ | $V_{AA} + 0.3$ | V |
| V_{COMPn} | COMP pin input voltage, n=1-4 | $V_{SS} - 0.3$ | $V_{AA} + 0.3$ | V |
| V_{DS} | DS pin input voltage | $V_{SS} - 0.3$ | $V_{AA} + 0.3$ | V |
| V_{DT} | DT pin input voltage | -0.3 | $V_{CC} + 0.3$ | V |
| V_{OCSET} | OCSET pin input voltage | -0.3 | $V_{CC} + 0.3$ | V |
| I_{AAZ} | Floating input positive supply zener clamp current | - | 20 | mA |
| I_{SSZ} | Floating input negative supply zener clamp current | - | 20 | mA |
| I_{CCZn} | Low side supply zener clamp current ^{†††} , n=1-2 | - | 10 | mA |
| I_{BSZn} | Floating supply zener clamp current ^{†††} , n=1-4 | - | 10 | mA |
| I_{OREF} | Reference output current | - | 5 | mA |
| dV_{Sn}/dt | Allowable V_s voltage slew rate, n=1-4 | - | 50 | V/ns |
| dV_{SSn}/dt | Allowable V_{ss} voltage slew rate ^{†††} , n=1-4 | - | 50 | V/ms |
| P_d | Maximum power dissipation @ $T_A \leq +25^\circ\text{C}$ ^{††††} | - | 6.2 | W |
| R_{thJA} | Thermal resistance, Junction to ambient ^{††††} | - | 20 | °C/W |
| T_J | Junction Temperature | - | 150 | °C |
| T_S | Storage Temperature | -55 | 150 | °C |
| T_L | Lead temperature (Soldering, 10 seconds) | - | 300 | °C |

† IN-1-4 contains clamping diode to GND.

†† VAA-VSS, Vcc1-COM, Vcc2-COM2, VB1-VS1, VB2-VS2, VB3-VS3 and VB4-VS4 contain internal shunt zener diodes. Please note that the voltage ratings of these can be limited by the clamping current.

††† For the rising and falling edges of step signal of 10V. Vss=15V to 200V.

†††† According to JESD51-5. JEDEC still air chamber.

Recommended Operating Conditions

For proper operation, the device should be used within the recommended conditions below. The Vs and COM offset ratings are tested with supplies biased at $V_{AA}-V_{SS}=10V$, $V_{CC}=12V$ and $V_B-V_S=12V$. All voltage parameters are absolute voltages referenced to COM; all currents are defined positive into any lead.

| Symbol | Definition | Min. | Max. | Units |
|-------------------|---|----------------|----------------|-------|
| V_{Bn} | High side floating supply absolute voltage, n=1-4 | $V_{Sn} +10$ | $V_{Sn} +14$ | V |
| V_{Sn} | High side floating supply offset voltage | † | 200 | V |
| I_{AAZ} | Floating input positive supply zener clamp current | 1 | 11 | mA |
| I_{SSZ} | Floating input negative supply zener clamp current | 1 | 11 | mA |
| V_{SS} | Floating input supply absolute voltage | 0 | 200 | V |
| V_{HOn} | High side floating output voltage, n=1-4 | V_S | V_B | V |
| V_{CC}, V_{CC2} | Low side fixed supply voltage | 10 | 15 | V |
| V_{LOn} | Low side output voltage, n=1-4 | 0 | V_{CC2} | V |
| V_{GND} | GND pin input voltage | V_{SS}^{+++} | V_{AA}^{+++} | V |
| V_{IN-n} | Inverting input voltage, n=1-4 | $V_{GND} -0.5$ | $V_{GND} +0.5$ | V |
| V_{CSD} | CSD pin input voltage | V_{SS} | V_{AA} | V |
| V_{COMPn} | COMP pin input voltage, n=1-4 | V_{SS} | V_{AA} | V |
| C_{COMPn} | COMP pin phase compensation capacitor to GND, n=1-4 | 1 | - | nF |
| V_{DT} | DT pin input voltage | 0 | V_{CC} | V |
| I_{OREF} | Reference output current to COM ^{††} | 0.3 | 0.8 | mA |
| V_{OCSET} | OCSET pin input voltage | 0.5 | 5 | V |
| V_{CSHn} | CSH pin input voltage, n=1-4 | V_{Sn} | V_{Bn} | V |
| dVss/dt | Allowable Vss voltage slew rate upon power-up ^{††††} | - | 50 | V/ms |
| f_{SW} | Switching Frequency | - | 800 | kHz |
| T_A | Ambient Temperature | -40 | 125 | °C |

† Logic operational for Vsn equal to -5V to +200V. Logic state held for Vsn equal to -5V to - V_{BSn} .

†† Nominal voltage for V_{REF} is 5.1V. I_{OREF} of 0.3 – 0.8mA dictates total external resistor value on VREF to be 6.3k to 16.7k ohm.

††† GND input voltage is limited by I_{IN-n} .

†††† Vss ramps up from 0V to 200V.

Electrical Characteristics

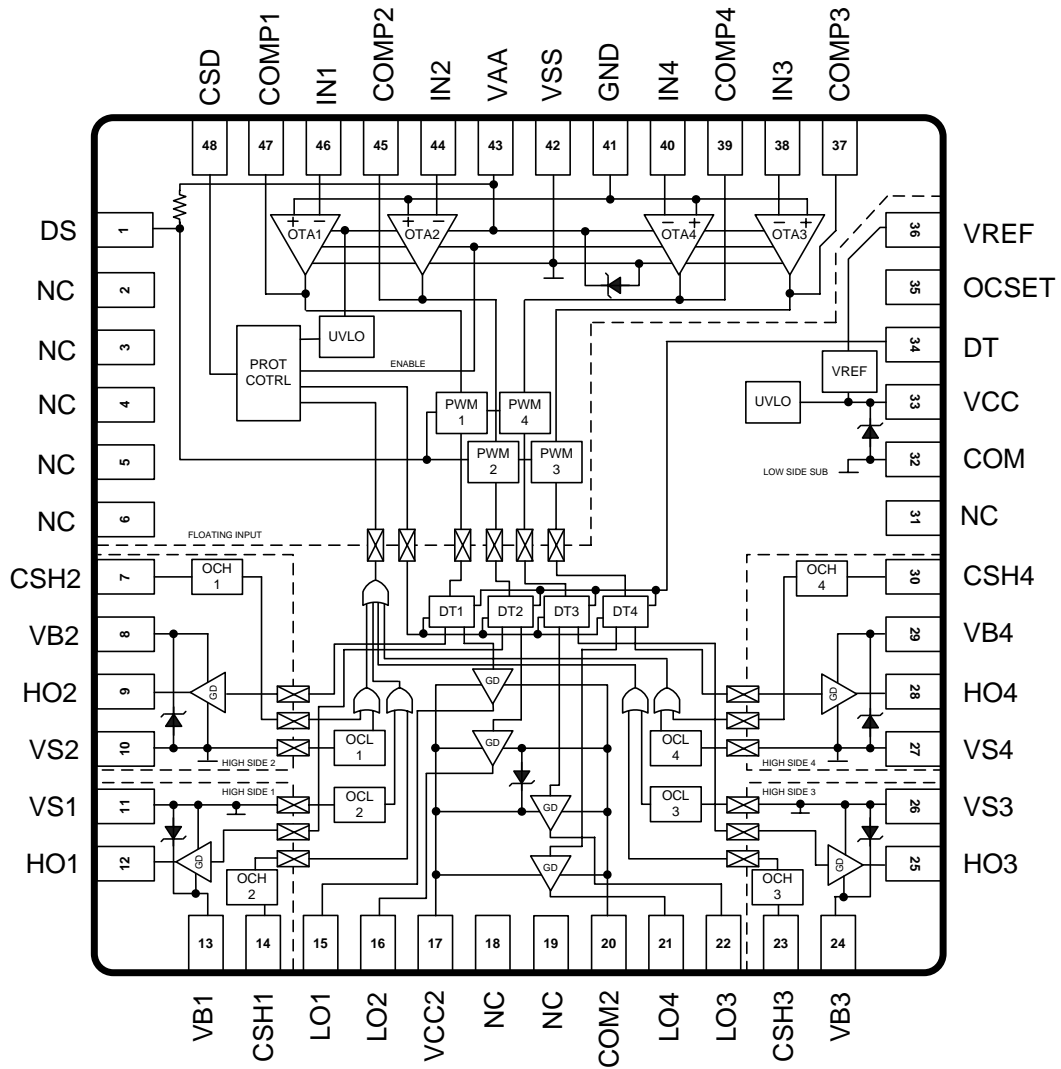
$V_{CC} = V_{CC2} = V_{BS1} = V_{BS2} = V_{BS3} = V_{BS4} = 12V$, $V_{SS} = V_{S1} = V_{S2} = V_{S3} = V_{S4} = COM = 0V$, $V_{GND} = 5V$, $V_{AA} = 10V$, $C_L = 1nF$ and $T_A = 25^\circ C$ unless otherwise specified.

| Symbol | Definition | Min | Typ | Max | Units | Test Conditions |
|--|---|------|------|------|-------|--|
| Low Side Supply 1 | | | | | | |
| UV _{CC+} | V _{CC} supply UVLO positive threshold | 8.4 | 8.9 | 9.4 | V | |
| UV _{CC-} | V _{CC} supply UVLO negative threshold | 8.2 | 8.7 | 9.2 | V | |
| UV _{CCHYS} | UV _{CC} hysteresis | - | 0.2 | - | V | |
| I _{QCC DT} | Low side quiescent current | - | 3.3 | 6.6 | mA | V _{DT} =V _{CC} |
| V _{CLAMPL1} | Low side zener diode clamp voltage | 19.0 | 20.4 | 21.6 | V | I _{CC1} =5mA |
| Low Side Supply 2 | | | | | | |
| I _{QCC2} | Low side quiescent current | - | 2.4 | 5.0 | mA | V _{DT} =COM |
| V _{CLAMPL2} | Low side zener diode clamp voltage | 19.6 | 20.4 | 21.6 | V | I _{CC2} =5mA |
| High Side Floating Supply | | | | | | |
| UV _{BS+n} | High side well UVLO positive threshold, n=1-4 | 8.0 | 8.5 | 9.0 | V | |
| UV _{BS-n} | High side well UVLO negative threshold, n=1-4 | 7.8 | 8.3 | 8.8 | V | |
| UV _{BSHYSn} | UV _{BS} hysteresis, n=1-4 | - | 0.2 | - | V | |
| I _{QBSn} | High side quiescent current, n=1-4 | - | 0.5 | 1 | mA | |
| I _{LKHn} | High to Low side leakage current, n=1-4 | - | - | 50 | μA | V _{Bn} =V _{Sn} =200V |
| V _{CLAMPPhn} | High side zener diode clamp voltage, n=1-4 | 14.7 | 15.3 | 16.2 | V | I _{BSn} =5mA |
| Floating Input Supply | | | | | | |
| UV _{AA+} | VA+, VA- floating supply UVLO positive threshold from V _{SS} | 8.2 | 8.7 | 9.2 | V | GND pin floating |
| UV _{AA-} | VA+, VA- floating supply UVLO negative threshold from V _{SS} | 7.7 | 8.2 | 8.7 | V | GND pin floating |
| UV _{AAHYS} | UV _{AA} hysteresis | - | 0.5 | - | V | GND pin floating |
| I _{QAA0} | Floating Input positive quiescent supply current | - | 1 | 3 | mA | V _{CSD} =V _{SS} |
| I _{QAA10} | Floating Input positive quiescent supply current | - | 12 | 25 | mA | |
| I _{QAA11} | Floating Input positive quiescent supply current | - | 9 | 20 | mA | |
| I _{QAA2} | Floating Input positive quiescent supply current | - | 20 | 40 | mA | V _{CSD} =V _{SS} +5V |
| I _{LKM} | Floating input side to Low side leakage current | - | - | 50 | μA | V _{AA} =V _{SS} =V _{GND} =100V |
| V _{CLAMPm} | Floating supply zener diode clamp voltage | 19.6 | 20.4 | 22.5 | V | I _{AA} =5mA, V _{CSD} =V _{SS} |
| Audio Input (V _{GND} =0, V _{AA} =5V, V _{SS} =-5V, COM=COM2=V _{CC} =V _{CC2} =-5V, VS1=VS2=VS3=VS4=-5V, CSH1=CSH2=CHS3=CSH4=-5V, DT=OCSET=-5V) | | | | | | |
| V _{OSn} | CHn input offset voltage, n=1-4 | -18 | 0 | 18 | mV | |
| I _{BINn} | CHn input bias current, n=1-4 | - | - | 40 | nA | |
| GBWn | CHn small signal bandwidth | - | 9 | - | MHz | C _{COMPn} =1nF, |

| | | | | | | |
|-----------------------|--|----------------|-----------------------|----------------|---------|---|
| | | | | | | Rfn=0 |
| V_{COMPn} | CHn OTA Output voltage, n=1-4 | VAA-1 | - | VSS+1 | V | |
| g_{mn} | CHn OTA transconductance, n=1-4 | - | 100 | - | mS | $V_{IN-n}=10mV$ |
| G_{Vn} | CHn OTA gain, n=1-4 | 60 | - | - | dB | |
| V_{Nrmsn} | CHn OTA input noise voltage, n=1-4 | - | 250 | - | mVrms | BW=20kHz, Resolution BW=22Hz Fig.5 |
| SRn | CHn slew rate, n=1-4 | - | ± 5 | - | V/us | $C_{COMPn}=1nF$ |
| CMRRn | CHn common-mode rejection ratio, n=1-4 | - | 60 | - | dB | |
| PSRRn | CHn supply voltage rejection ratio, n=1-4 | - | 65 | - | dB | |
| PWM comparator | | | | | | |
| V_{thPwm} | PWM comparator threshold in COMP | - | $(V_{AA} - V_{SS})/2$ | - | V | |
| f_{OTAn} | CHn COMP pin star-up local oscillation frequency, n=1-4 | 0.7 | 1.0 | 1.5 | MHz | $V_{CSD} = V_{SS} + 5V$ |
| Protection | | | | | | |
| V_{REF} | Reference output voltage | 4.8 | 5.1 | 5.4 | V | $I_{OREF} = 0.5mA$ |
| V_{thOCLn} | CHn low side OC threshold in Vsn, n=1-4 | 1.1 | 1.2 | 1.3 | V | OCSET=1.2V |
| V_{thOCHn} | CHn high side OC threshold in V_{CSHn} , n=1-4 | 1.1+ Vs | 1.2+ Vs | 1.3+ Vs | V | Vs=200V, |
| V_{thDS} | DS pin input threshold | $0.4xV_A$ A | $0.5xV_A$ A | $0.6xV_A$ A | V | $V_{SS} = 0V$ |
| V_{th1} | CSD pin shutdown release threshold | $0.62xV_{AA}$ | $0.70xV_{AA}$ | $0.78xV_{AA}$ | V | |
| V_{th2} | CSD pin self reset threshold | $0.26xV_{AA}$ | $0.30xV_{AA}$ | $0.34xV_{AA}$ | V | |
| I_{CSD+} | CSD pin discharge current | 70 | 100 | 130 | μA | $V_{CSD} = V_{SS} + 5V$ |
| I_{CSD-} | CSD pin charge current | 70 | 100 | 130 | μA | $V_{CSD} = V_{SS} + 5V$ |
| t_{SDn} | CHn shutdown propagation delay from $V_{CSD} > V_{SS} + V_{thOCH}$ to Shutdown | - | - | 250 | ns | |
| t_{OCHn} | CHn propagation delay time from $V_{CSHn} > V_{thOCHn}$ to Shutdown, n=1-4 | - | - | 500 | ns | Fig.4 |
| t_{OCLn} | CHn propagation delay time from $V_{sn} > V_{thOCL}$ to Shutdown, n=1-4 | - | - | 500 | ns | Fig.3 |
| Gate Driver | | | | | | |
| I_{o+n} | CHn output high short circuit current (Source) , n=1-4 | - | 0.5 | - | A | $V_o=0V,$ $PW \leq 10\mu S$ |
| I_{o-n} | CHn output low short circuit current (Sink) , n=1-4 | - | 0.6 | - | A | $V_o=12V,$ $PW \leq 10\mu S$ |
| V_{OLn} | CHn low level out put voltage LO – COM, HO - VS, n=1-4 | - | - | 0.1 | V | $I_o=0A$ |
| V_{OHn} | CHn high level out put voltage VCC – LO, VB - HO, n=1-4 | - | - | 1.4 | V | |
| Ton0n | CHn high and low side turn-on propagation delay, n=1-4 | - | 350 | - | ns | $V_{DT} = V_{CC}, V_{DS}=V_{AA}$ |
| Toff0n | CHn high and low side turn-off propagation delay, n=1-4 | - | 325 | - | ns | |
| Ton1n | CHn high and low side turn-on | - | 145 | - | ns | $V_{DT} = V_{CC}, V_{DS}=V_{SS}$ |

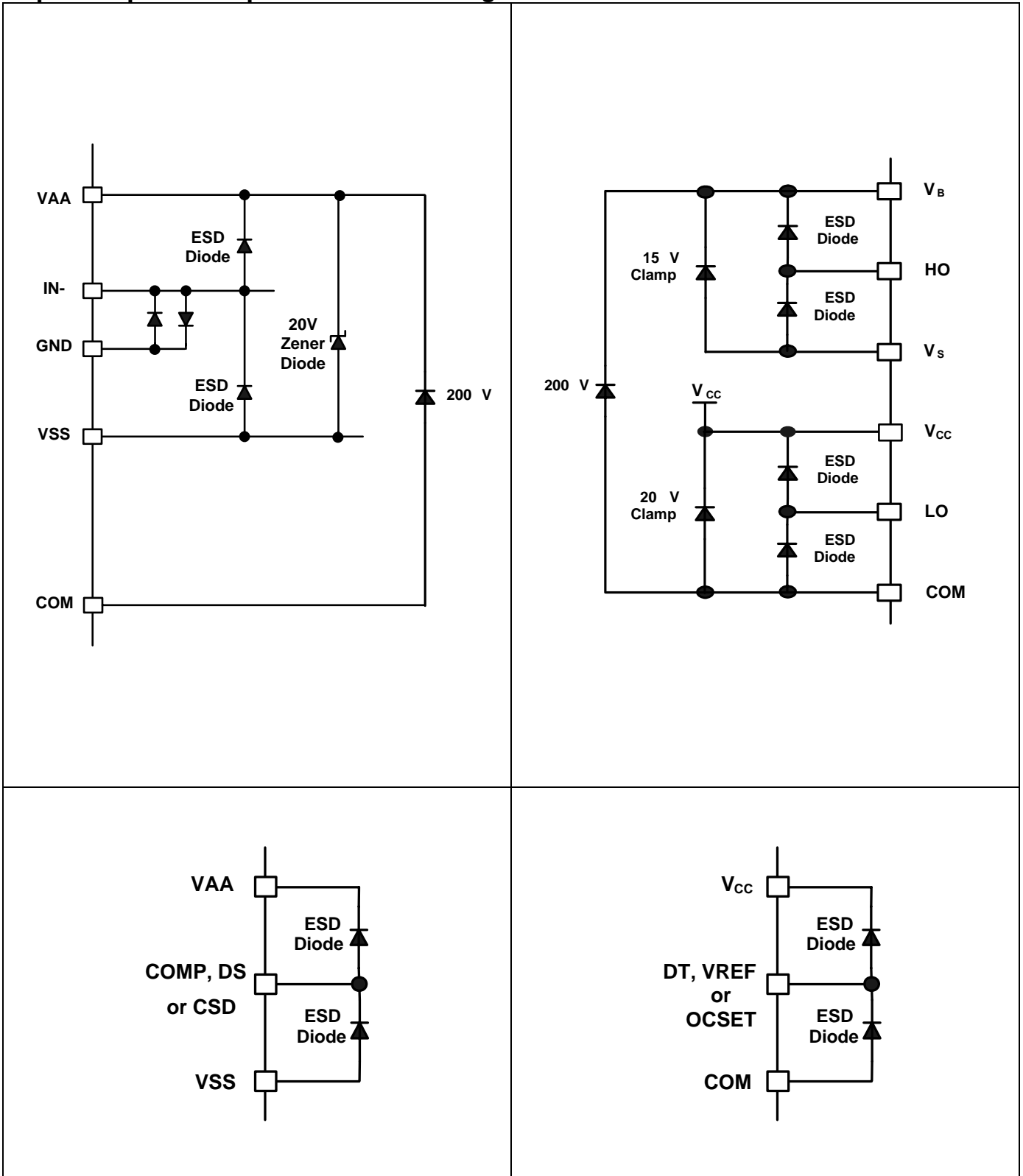
| | | | | | | |
|-----------|---|----------------------|----------------------|----------------------|----|--------------------------------|
| | propagation delay, n=1-4 | | | | | |
| Toff1n | CHn high and low side turn-off propagation delay, n=1-4 | - | 100 | - | ns | |
| tr | Turn-on rise time | - | 25 | 50 | ns | |
| tf | Turn-off fall time | - | 20 | 40 | ns | |
| DT1n | CHn deadtime: LOn turn-off to HOn turn-on (DT_{LO-HO}) & HOn turn-off to LnO turn-on (DT_{HO-LO}) | 30 | 45 | 60 | ns | $V_{DT} > V_{DT1}$, |
| DT2n | CHn deadtime: LOn turn-off to HOn turn-on (DT_{LO-HO}) & HOn turn-off to LOn turn-on (DT_{HO-LO}) | 45 | 65 | 85 | ns | $V_{DT1} > V_{DT} > V_{DT2}$, |
| DT3n | CHn deadtime: LOn turn-off to HOn turn-on (DT_{LO-HO}) & HOn turn-off to LOn turn-on (DT_{HO-LO}) | 65 | 85 | 105 | ns | $V_{DT2} > V_{DT} > V_{DT3}$, |
| DT4n | CHn deadtime: LOn turn-off to HOn turn-on (DT_{LO-HO}) & HO turn-off to LOn turn-on (DT_{HO-LO}) $V_{DT} = V_{DT4}$ | 85 | 105 | 145 | ns | $V_{DT} < V_{DT3}$ |
| V_{DT1} | DT mode select threshold 1 | $0.51 \times V_{CC}$ | $0.57 \times V_C$ | $0.63 \times V_{CC}$ | V | |
| V_{DT2} | DT mode select threshold 2 | $0.32 \times V_{CC}$ | $0.36 \times V_{CC}$ | $0.40 \times V_{CC}$ | V | |
| V_{DT3} | DT mode select threshold 3 | $0.21 \times V_{CC}$ | $0.23 \times V_{CC}$ | $0.25 \times V_{CC}$ | V | |

Functional Block Diagram



☒ : HIGH VOLTAGE LEVEL SHIFTER

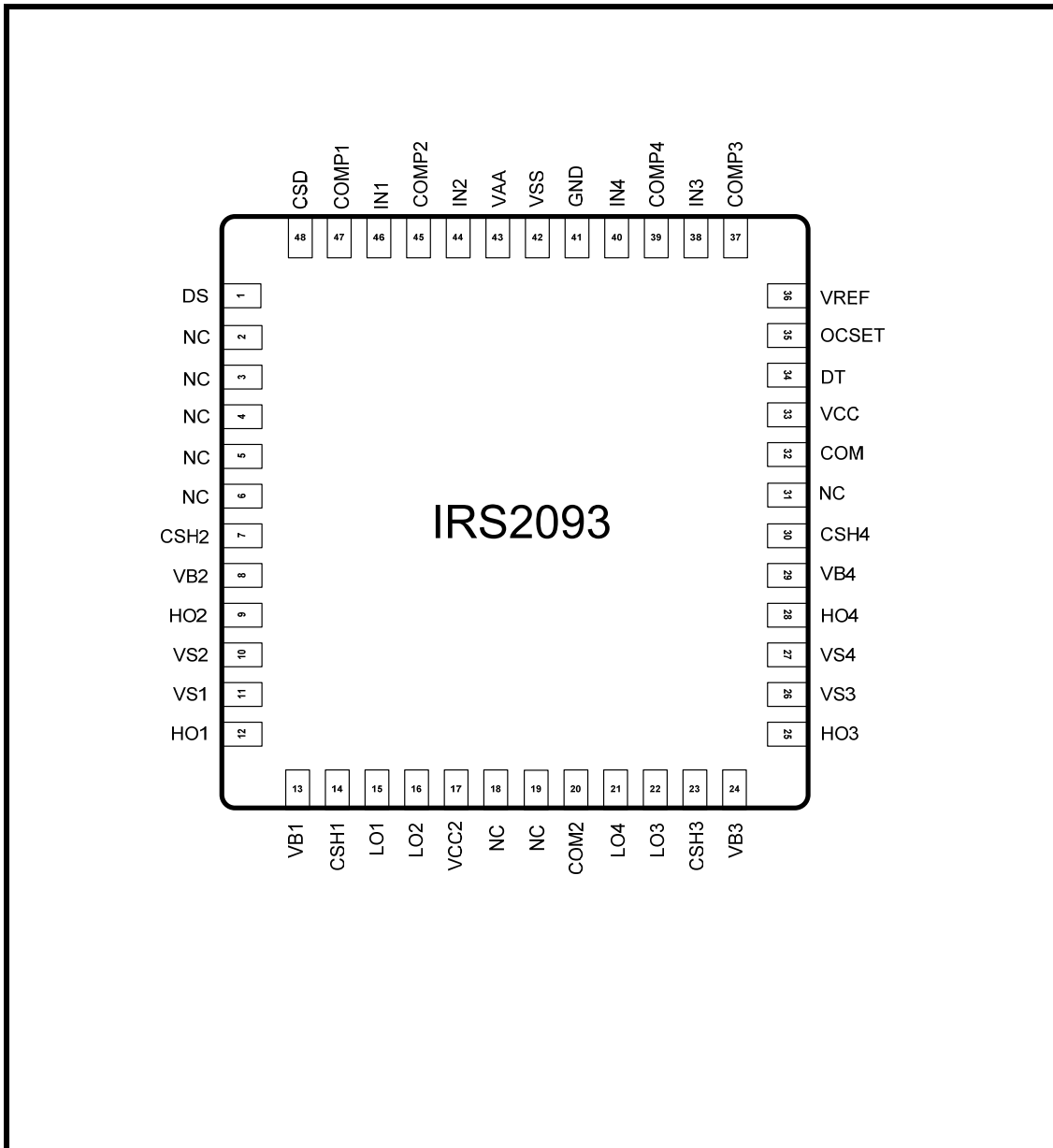
Input/Output Pin Equivalent Circuit Diagrams



Lead Definitions

| Pin # | IN/OUT | Symbol | Description |
|-------|--------|--------|---|
| 1 | IN | DS | Delay select input, referenced to VSS/VAA. H: with temp/co comp delay |
| 2-6 | - | NC | |
| 7 | IN | CSH2 | CH2 High side over current sensing input, referenced to VS2 |
| 8 | IN | VB2 | CH2 High side floating supply |
| 9 | OUT | HO2 | CH2 High side output |
| 10 | IN | VS2 | CH2 High side floating supply return |
| 11 | IN | VS1 | CH1 High side floating supply return |
| 12 | | HO1 | CH1 High side output |
| 13 | IN | VB1 | CH1 High side floating supply |
| 14 | IN | CSH1 | CH1 High side over current sensing input, referenced to VS1 |
| 15 | OUT | LO1 | CH1 Low side output |
| 16 | OUT | LO2 | CH2 Low side output |
| 17 | IN | VCC2 | Low side gate drive supply |
| 18-19 | - | NC | |
| 20 | IN | COM2 | Low side gate drive supply return |
| 21 | OUT | LO4 | CH4 Low side output |
| 22 | OUT | LO3 | CH3 Low side output |
| 23 | IN | CSH3 | CH3 High side over current sensing input, referenced to VS3 |
| 24 | IN | VB3 | CH3 High side floating supply |
| 25 | OUT | HO3 | CH3 High side output |
| 26 | IN | VS3 | CH3 High side floating supply return |
| 27 | IN | VS4 | CH4 High side floating supply return |
| 28 | OUT | HO4 | CH4 High side output |
| 29 | IN | VB4 | CH4 High side floating supply |
| 30 | IN | CSH4 | CH4 High side over current sensing input, referenced to VS4 |
| 31 | - | NC | |
| 32 | IN | COM | Low side supply return |
| 33 | IN | VCC | Low side logic supply |
| 34 | IN | DT | Input for programmable dead-time, referenced to COM |
| 35 | IN | OCSET | Low side over current threshold setting, referenced to COM |
| 36 | OUT | VREF | 5V reference output for setting OCSET |
| 37 | OUT | COMP3 | CH3 Phase compensation input, comparator input |
| 38 | IN | IN3 | CH3 Analog inverting input |
| 39 | OUT | COMP4 | CH4 Phase compensation input, comparator input |
| 40 | IN | IN4 | CH4 Analog inverting input |
| 41 | IN | GND | Floating input supply return |
| 42 | IN | VSS | Floating input negative supply |
| 43 | IN | VAA | Floating input positive supply |
| 44 | IN | IN2 | CH2 Analog inverting input |
| 45 | OUT | COMP2 | CH2 Phase compensation input, comparator input |
| 46 | IN | IN1 | CH1 Analog inverting input |
| 47 | OUT | COMP1 | CH1 Phase compensation input, comparator input |
| 48 | IN/OUT | CSD | Shutdown timing capacitor, referenced to VSS |

Lead Assignments



Application Information and Additional Details

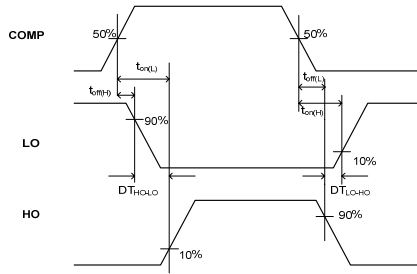


Figure 1 Switching Time Waveform Definitions

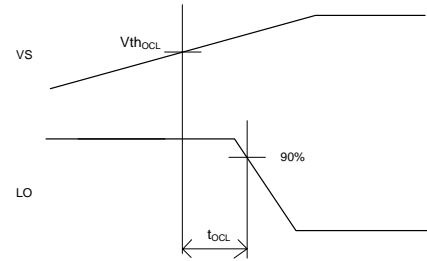


Figure 3 $V_S > V_{th_{OCL}}$ to Shutdown Waveform

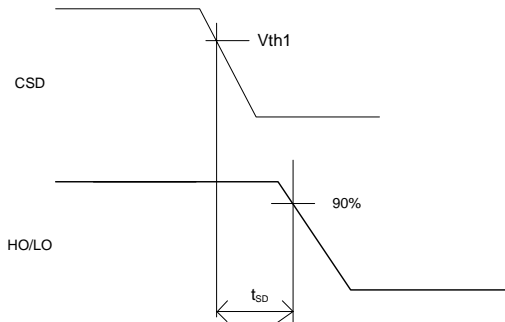


Figure 2 CSD to Shutdown Waveform Definitions

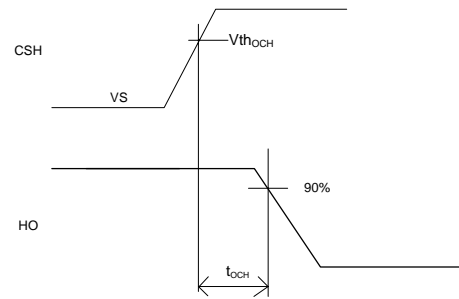


Figure 4 $V_{CSH} > V_{th_{OCH}}$ to Shutdown Waveform

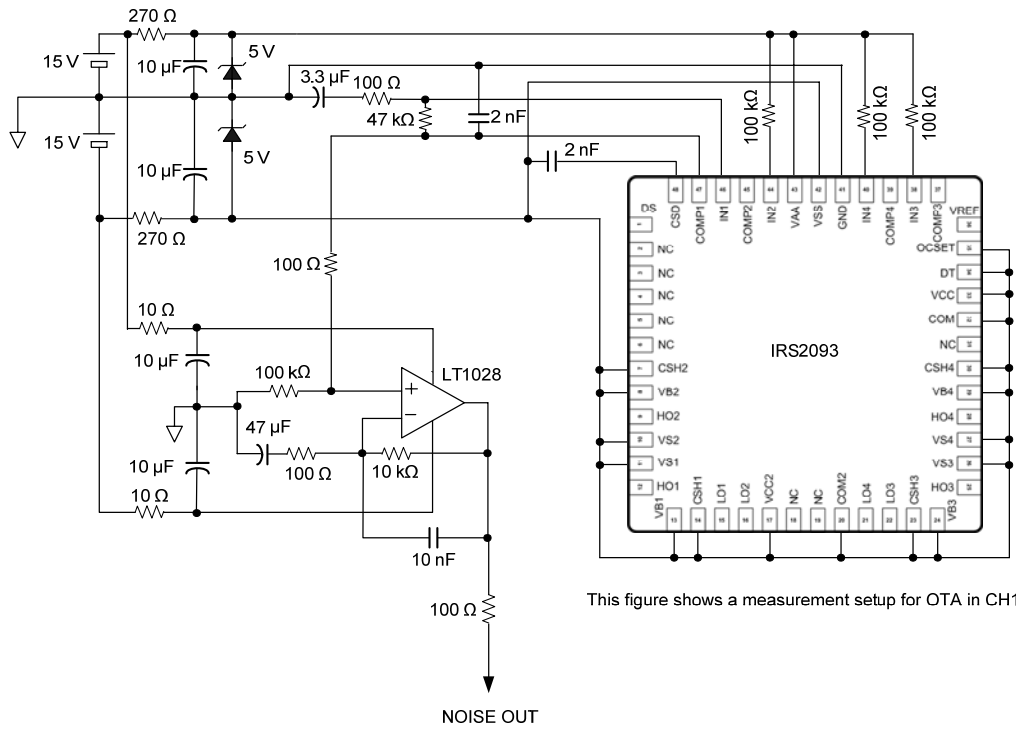
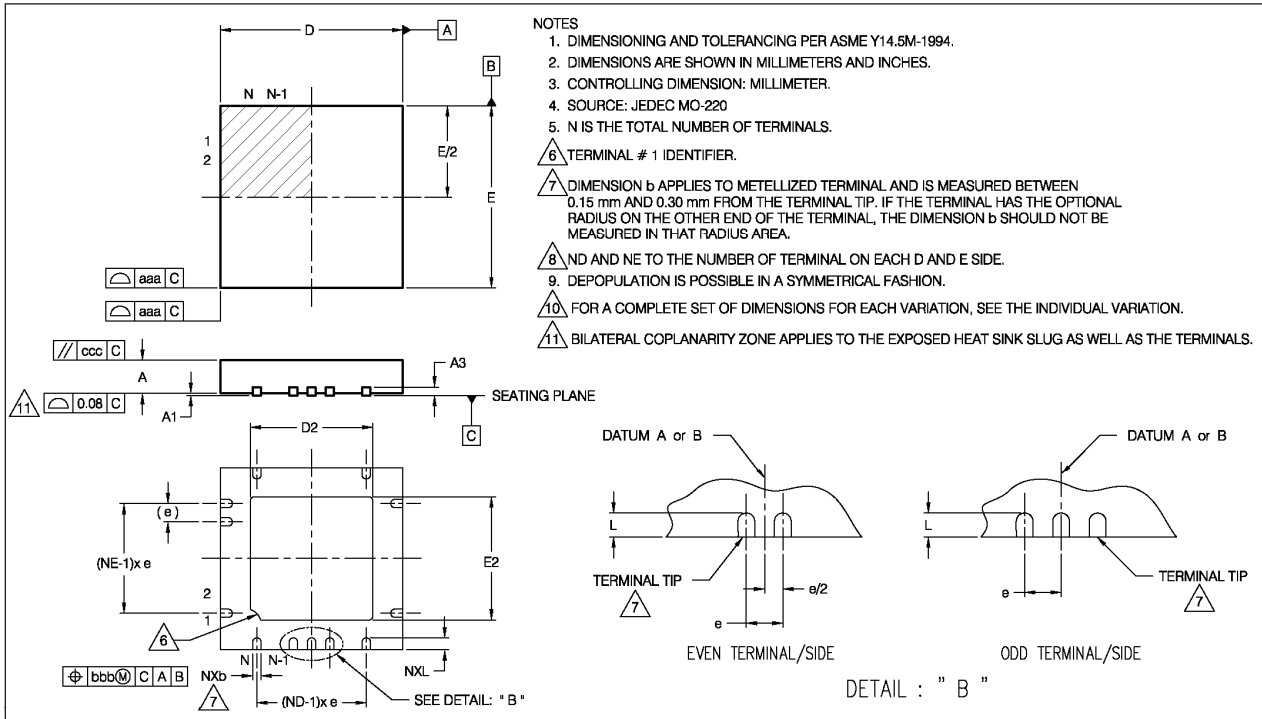


Figure 5: OTA input noise voltage mesurent circuit

Package Details: MLPQ 7X7



| VER. | ESCN NUMBER | BY | DATE | APPROVAL INITIALS | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE: IN INCHES TOLERANCES ARE: DECIMALS .X = +/- .XX = +/- .XXX = +/- .XXXX = +/- ANGLES ∠ = +/- .5° |
|------|--------------------------|-----|---------|-------------------|--|
| 7 | REVISED PER ESCN 0421-06 | GCR | 8/7/06 | | |
| 8 | REVISED PER ESCN 37678 | GCR | 12/6/06 | | |
| 9 | REVISED PER ESCN 37834 | GCR | 1/8/07 | | |
| 10 | REVISED PER ESCN 38363 | GCR | 2/5/07 | | |
| 11 | REVISED PER ESCN 45228 | GCR | 2/2/09 | | |
| 12 | REVISED PER ESCN 45324 | GCR | 2/19/09 | A. G. | |

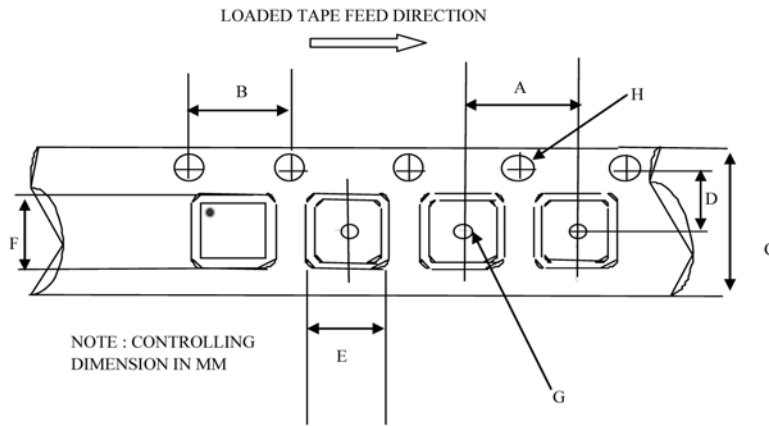
QFN (MLPQ, MLF) PACKAGE OUTLINE

| | | | |
|----------------------|---------------------|------------------------|-------------------------|
| DRAWN BY | G. C. RAMOS 5/4/04 | | INTERNATIONAL RECTIFIER |
| APPROVED BY | A. CALICDAN | EL SEGUNDO, CALIFORNIA | |
| SIGNATURE & DATE | A. Calicdan 2/19/09 | CAD GENERATED | |
| DO NOT SCALE DRAWING | SCALE ENLGMT | SHEET 1/3 | DRAWING NO. 01-3086 |

DETAIL : " B "

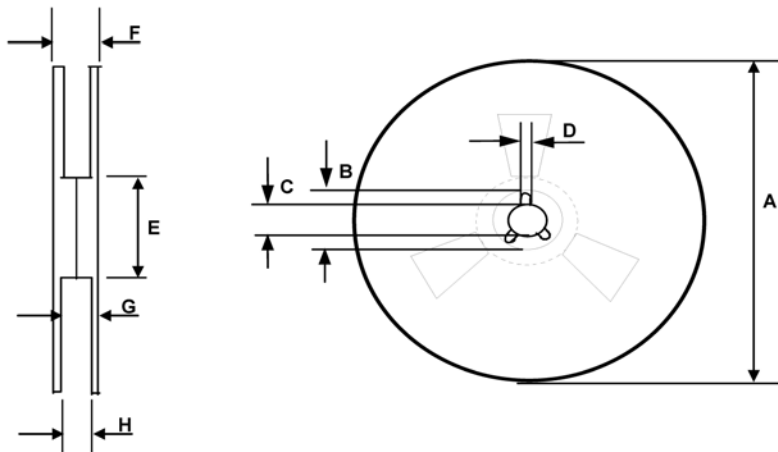
| SYMBOL | VKKD-4NJ1 | | | | | |
|--------|-------------|------|------|------------|-------|-------|
| | MILLIMETERS | | | INCHES | | |
| | MIN | NOM | MAX | MIN | NOM | MAX |
| A | 0.80 | 0.90 | 1.00 | .032 | .035 | .039 |
| A1 | 0.00 | 0.02 | 0.05 | .000 | .0008 | .0019 |
| A3 | 0.20 REF | | | .008 REF | | |
| b | 0.18 | 0.25 | 0.30 | .0071 | .0098 | .0118 |
| D2 | 5.40 | 5.55 | 5.65 | .213 | .219 | .222 |
| D | 7.00 BSC | | | .276 BSC | | |
| E | 7.00 BSC | | | .276 BSC | | |
| E2 | 5.40 | 5.55 | 5.65 | .213 | .219 | .222 |
| L | 0.30 | 0.40 | 0.50 | .012 | .016 | .020 |
| e | 0.50 PITCH | | | .020 PITCH | | |
| N | 48 | | | 48 | | |
| ND | 12 | | | 12 | | |
| NE | 12 | | | 12 | | |
| aaa | 0.15 | | | .0059 | | |
| bbb | 0.10 | | | .0039 | | |
| ccc | 0.10 | | | .0039 | | |
| ddd | 0.05 | | | .0019 | | |

Tape and Reel Details: MLPQ 7X7



CARRIER TAPE DIMENSION FOR 48MLPQ7X7

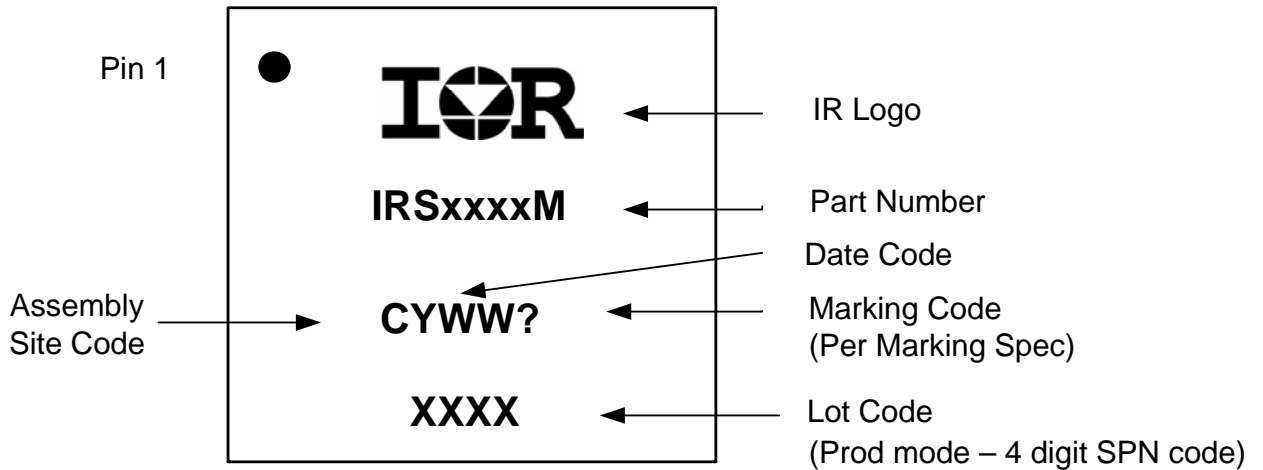
| Code | Metric | | Imperial | |
|------|--------|-------|----------|-------|
| | Min | Max | Min | Max |
| A | 11.90 | 12.10 | 0.474 | 0.476 |
| B | 3.90 | 4.10 | 0.153 | 0.161 |
| C | 15.70 | 16.30 | 0.618 | 0.641 |
| D | 7.40 | 7.60 | 0.291 | 0.299 |
| E | 7.15 | 7.35 | 0.281 | 0.289 |
| F | 7.15 | 7.35 | 0.281 | 0.289 |
| G | 1.50 | n/a | 0.059 | n/a |
| H | 1.50 | 1.60 | 0.059 | 0.062 |



REEL DIMENSIONS FOR 48MLPQ7X7

| Code | Metric | | Imperial | |
|------|--------|--------|----------|--------|
| | Min | Max | Min | Max |
| A | 329.60 | 330.25 | 12.976 | 13.001 |
| B | 20.95 | 21.45 | 0.824 | 0.844 |
| C | 12.80 | 13.20 | 0.503 | 0.519 |
| D | 1.95 | 2.45 | 0.767 | 0.096 |
| E | 98.00 | 102.00 | 3.858 | 4.015 |
| F | n/a | 22.4 | n/a | 0.881 |
| G | 18.5 | 21.1 | 0.728 | 0.83 |
| H | 16.4 | 18.4 | 0.645 | 0.724 |

Part Marking Information



Ordering Information

| Base Part Number | Package Type | Standard Pack | | Complete Part Number |
|------------------|--------------|---------------|----------|----------------------|
| | | Form | Quantity | |
| IRS2093M | MLPQ 48 7x7 | Tube / Bulk | 52 | IRS2093MPBF |
| | | Tape and Reel | 3000 | IRS2093MTRPBF |

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