



**THE DATASHEET OF
18125C684MAT2A**



X7R Dielectric

General Specifications



X7R formulations are called “temperature stable” ceramics and fall into EIA Class II materials. X7R is the most popular of these intermediate dielectric constant materials. Its temperature variation of capacitance is within $\pm 15\%$ from -55°C to $+125^{\circ}\text{C}$. This capacitance change is non-linear.

Capacitance for X7R varies under the influence of electrical operating conditions such as voltage and frequency.

X7R dielectric chip usage covers the broad spectrum of industrial applications where known changes in capacitance due to applied voltages are acceptable.



PART NUMBER (see page 2 for complete part number explanation)

0805

Size
(L" x W")

5

Voltage
4V = 4
6.3V = 6
10V = Z
16V = Y
25V = 3
50V = 5
100V = 1
200V = 2
500V = 7

C

Dielectric
X7R = C

103

Capacitance Code (In pF)
2 Sig. Digits + Number of Zeros

M

Capacitance Tolerance
J = $\pm 5\%$ *
K = $\pm 10\%$
M = $\pm 20\%$

* $\leq 1\mu\text{F}$ only,
contact factory for additional values

A

Failure Rate
A = Not Applicable

T

Terminations
T = Plated Ni and Sn
7 = Gold Plated*
Z = FLEXITERM®**

*Optional termination
**See FLEXITERM® X7R section

2

Packaging
2 = 7" Reel
4 = 13" Reel
Contact Factory For Multiples

A

Special Code
A = Std. Product

NOTE: Contact factory for availability of Termination and Tolerance Options for Specific Part Numbers. Contact factory for non-specified capacitance values.



X7R Dielectric

Specifications and Test Methods



Parameter/Test		X7R Specification Limits	Measuring Conditions	
Operating Temperature Range		-55°C to +125°C	Temperature Cycle Chamber	
Capacitance		Within specified tolerance	Freq.: 1.0 kHz \pm 10% Voltage: 1.0Vrms \pm .2V For Cap > 10 μ F, 05Vrm @ 120Hz	
Dissipation Factor		\leq 10% for \geq 50V DC ratings \leq 12.5% for 25V DC rating \leq 12.5% for 25V and 16V DC rating \leq 12.5% for \leq 10V DC rating Contact Factory for DF by PN		
Insulation Resistance		100,000M Ω or 1000M Ω - μ F, whichever is less	Charge device with rated voltage for 120 \pm 5 secs @ room temp/humidity	
Dielectric Strength		No breakdown or visual defects	Charge device with 250% of rated voltage for 1-5 seconds, w/charge and discharge current limited to 50 mA (max) Note: Charge device with 150% of rated voltage for 500V devices.	
Resistance to Flexure Stresses	Appearance	No defects	Deflection: 2mm Test Time: 30 seconds	
	Capacitance Variation	$\leq \pm 12\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	\geq Initial Value x 0.3		
Solderability		\geq 95% of each terminal should be covered with fresh solder	Dip device in eutectic solder at 230 \pm 5°C for 5.0 \pm 0.5 seconds	
Resistance to Solder Heat	Appearance	No defects, <25% leaching of either end terminal	Dip device in eutectic solder at 260°C for 60seconds. Store at room temperature for 24 \pm 2hours before measuring electrical properties.	
	Capacitance Variation	$\leq \pm 7.5\%$		
	Dissipation Factor	Meets Initial Values (As Above)		
	Insulation Resistance	Meets Initial Values (As Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
Thermal Shock	Appearance	No visual defects	Step 1: -55°C \pm 2°	30 \pm 3 minutes
	Capacitance Variation	$\leq \pm 7.5\%$	Step 2: Room Temp	\leq 3 minutes
	Dissipation Factor	Meets Initial Values (As Above)	Step 3: +125°C \pm 2°	30 \pm 3 minutes
	Insulation Resistance	Meets Initial Values (As Above)	Step 4: Room Temp	\leq 3 minutes
	Dielectric Strength	Meets Initial Values (As Above)	Repeat for 5 cycles and measure after 24 \pm 2 hours at room temperature	
	Appearance	No visual defects		
Load Life	Capacitance Variation	$\leq \pm 12.5\%$	Charge device with 1.5 rated voltage (\leq 10V) in test chamber set at 125°C \pm 2°C for 1000 hours (+48, -0) If RV > 10V then Life Test voltage will be 2xRV but there are exceptions (please contact AVX for further details on exceptions) Remove from test chamber and stabilize at room temperature for 24 \pm 2 hours before measuring.	
	Dissipation Factor	\leq Initial Value x 2.0 (See Above)		
	Insulation Resistance	\geq Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
	Appearance	No visual defects		
Load Humidity	Capacitance Variation	$\leq \pm 12.5\%$	Store in a test chamber set at 85°C \pm 2°C / 85% \pm 5% relative humidity for 1000 hours (+48, -0) with rated voltage applied. Remove from chamber and stabilize at room temperature and humidity for 24 \pm 2 hours before measuring.	
	Dissipation Factor	\leq Initial Value x 2.0 (See Above)		
	Insulation Resistance	\geq Initial Value x 0.3 (See Above)		
	Dielectric Strength	Meets Initial Values (As Above)		
	Appearance	No visual defects		

X7R Dielectric Capacitance Range



PREFERRED SIZES ARE SHADED

SIZE	0101*	0201	0402	0603	0805	1206
Soldering	Reflow Only	Reflow Only	Reflow/Wave	Reflow/Wave	Reflow/Wave	Reflow/Wave
Packaging	Paper/Embossed	All Paper	All Paper	All Paper	Paper/Embossed	Paper/Embossed
(L) Length mm (in)	0.40 ± 0.02 (0.016 ± 0.0008)	0.60 ± 0.03 (0.024 ± 0.001)	1.00 ± 0.10 (0.040 ± 0.004)	1.60 ± 0.15 (0.063 ± 0.006)	2.01 ± 0.20 (0.079 ± 0.008)	3.20 ± 0.20 (0.126 ± 0.008)
(W) Width mm (in)	0.20 ± 0.02 (0.008 ± 0.0008)	0.30 ± 0.03 (0.011 ± 0.001)	0.50 ± 0.10 (0.020 ± 0.004)	0.81 ± 0.15 (0.032 ± 0.006)	1.25 ± 0.20 (0.049 ± 0.008)	1.60 ± 0.20 (0.063 ± 0.008)
(t) Terminal mm (in)	0.10 ± 0.04 (0.004 ± 0.0016)	0.15 ± 0.05 (0.006 ± 0.002)	0.25 ± 0.15 (0.010 ± 0.006)	0.35 ± 0.15 (0.014 ± 0.006)	0.50 ± 0.25 (0.020 ± 0.010)	0.50 ± 0.25 (0.020 ± 0.010)
WVDC	16	6.3 10 16 25 50	6.3 10 16 25 50	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250 500
Cap 100 101	B	A A A A A	C C C	G G G		
(pF) 150 151	B	A A A A A	C C C	G G G		
220 221	B	A A A A A	C C C	G G G	E E E E E E E	
330 331	B	A A A A A	C C C	G G G	J J J J J J J	
470 471	B	A A A A A	C C C	G G G	J J J J J J J	
680 681	B	A A A A A	C C C	G G G	J J J J J J J	
1000 102	B	A A A A A	C C C C	G G G G	J J J J J J J J	J K
1500 152	B	A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
2200 222	B	A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
3300 332		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
4700 472		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J M
6800 682		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J P
Cap 0.01 103		A A A A A	C C C C	G G J G	J J J J J J J J	J J J J J J J P
(μF) 0.015 153			C C C C	G G G J	J J J J J J J N	J J J J J J M J Q
0.022 223			C C C C	G G G	J J J J J J N N	J J J J J J M J Q
0.033 333			C C C C	G G J	J J J J J N N N	J J J J J J M J Q
0.047 473			C C C C	G G G J	J J J J J N N N	J J J J J J M M
0.068 683			C C C C	G G G J	J J J J J N N	J J J J J J P M
0.1 104			C C C C	G G G G J	J J J J J N N	J J J J J P P P
0.15 154				G G G G J	J J J J N N	J J J J J Q Q Q
0.22 224			C C C	G G J J J	J J N N N	J J J J J Q Q Q
0.33 334				J J J J J	N N N N N	J J M P Q
0.47 474			C C	J J J J J	N N N N N	M M M P Q
0.68 684				J J J J J	N N N N	M M
1.0 105			C	J J J J J	N N N N	M M
2.2 225				J J J	P P P P**	Q Q Q Q Q**
4.7 475				J	P P P	Q Q Q Z
10 106					P P P	Q Q X X
22 226						X Q Q
47 476						Q Q
100 107						
WVDC	16	6.3 10 16 25 50	6.3 10 16 25 50	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250	6.3 10 16 25 50 100 200 250 500
SIZE	0101	0201	0402	0603	0805	1206

Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSSED							

NOTE: Contact factory for non-specified capacitance values

*EIA 01005

**Contact Factory for Specifications

X7R Dielectric Capacitance Range



PREFERRED SIZES ARE SHADED

SIZE	1210							1812					1825			2220					2225				
Soldering	Reflow Only							Reflow Only					Reflow Only			Reflow Only					Reflow Only				
Packaging	Paper/Embossed							All Embossed					All Embossed			All Embossed					All Embossed				
(L) Length	mm	3.30 ± 0.4 (0.130 ± 0.016)						4.50 ± 0.30 (0.177 ± 0.012)					4.50 ± 0.30 (0.177 ± 0.014)			5.70 ± 0.40 (0.225 ± 0.016)					5.72 ± 0.25 (0.225 ± 0.010)				
(W) Width	mm	2.50 ± 0.30 (0.098 ± 0.012)						3.20 ± 0.20 (0.126 ± 0.008)					6.40 ± 0.40 (0.252 ± 0.016)			5.00 ± 0.40 (0.197 ± 0.016)					6.35 ± 0.25 (0.250 ± 0.010)				
(t) Terminal	mm	0.50 ± 0.25 (0.020 ± 0.010)						0.61 ± 0.36 (0.024 ± 0.014)					0.61 ± 0.36 (0.024 ± 0.014)			0.64 ± 0.39 (0.025 ± 0.015)					0.64 ± 0.39 (0.025 ± 0.015)				
WVDC	10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200	
Cap 100	101																								
(pF) 150	151																								
220	221																								
330	331																								
470	471																								
680	681																								
1000	102																								
1500	152	J	J	J	J	J	M																		
2200	222	J	J	J	J	J	M																		
3300	332	J	J	J	J	J	M																		
4700	472	J	J	J	J	J	M																		
6800	682	J	J	J	J	J	M																		
Cap 0.01	103	J	J	J	J	J	M	K	K	K	K	M	M	M				X	X	X	X	M	P	P	
(µF) 0.015	153	J	J	J	J	J	P	K	K	K	K	P	M	M	M				X	X	X	X	M	P	P
0.022	223	J	J	J	J	J	Q	K	K	K	K	P	M	M	M				X	X	X	X	M	P	P
0.033	333	J	J	J	J	J	Q	K	K	K	K	X	M	M	M				X	X	X	X	M	P	P
0.047	473	J	J	J	J	J	Q	K	K	K	K	Z	M	M	M				X	X	X	X	M	P	P
0.058	683	J	J	J	J	M	Q	K	K	K	K	Z	M	M	M				X	X	X	X	M	P	P
0.1	104	J	J	J	J	M	X	K	K	K	K	Z	M	M	M				X	X	X	X	M	P	P
0.15	154	J	J	J	J	M	Z	K	K	K	P	Z	M	M	M				X	X	X	X	M	P	X
0.22	224	J	J	J	J	P	Z	K	K	K	P	Z	M	M	M				X	X	X	X	M	P	X
0.33	334	J	J	J	J	Q		K	K	M	X		M	M				X	X	X	X	M	P	X	
0.47	474	M	M	M	M	Q		K	K	P	X		M	M				X	X	X	X	M	P	X	
0.68	684	M	M	P	X	X		M	M	Q		M	P				X	X			M	P	X		
1.0	105	N	N	P	X	Z		M	M	X	Z		M	P				X	X			M	P	X	
1.5	155	N	N	Z	Z	Z		Z	Z	Z			Q				X	X			M	X	Z		
2.2	225	X	X	Z	Z	Z		Z	Z	Z							X	X			M	X	Z		
3.3	335	X	X	Z	Z	Z		Z	Z	Z							X	Z							
4.7	475	Z	Z	Z	Z	Z		Z	Z								X	Z							
10	106	Z	Z	Z	Z		Z										Z	Z							
22	226	Z	Z	Z													Z								
47	476	Z																							
100	107																								
WVDC	10	16	25	50	100	200	500	16	25	50	100	200	500	50	100	200	25	50	100	200	500	50	100	200	
SIZE	1210							1812					1825			2220					2225				



Letter	A	B	C	E	G	J	K	M	N	P	Q	X	Y	Z
Max. Thickness	0.33 (0.013)	0.22 (0.009)	0.56 (0.022)	0.71 (0.028)	0.90 (0.035)	0.94 (0.037)	1.02 (0.040)	1.27 (0.050)	1.40 (0.055)	1.52 (0.060)	1.78 (0.070)	2.29 (0.090)	2.54 (0.100)	2.79 (0.110)
	PAPER						EMBOSSSED							

NOTE: Contact factory for non-specified capacitance values

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