



**THE DATASHEET OF  
CMF508K2500FHEB**



## Metal Film Resistors, Axial, Industrial, Precision



### FEATURES

- Small size - conformal coated
- Flame retardant epoxy coating
- Controlled temperature coefficient
- Excellent high frequency characteristics
- Exceptionally low noise; typically 0.10  $\mu\text{V/V}$
- Low voltage coefficient to  $\pm 5$  ppm/V
- Special tolerance and or TC matching available on request
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



### Note

\* This datasheet provides information about parts that are RoHS-compliant and/or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details

Vishay Dale Model CMF is also available as Military Qualified Styles RN and RL. See Vishay Dale's CMF (Military RN and RL) datasheet ([www.vishay.com/doc?31027](http://www.vishay.com/doc?31027)) for the MIL-SPEC ratings / attributes. (Except for marking, the Industrial and Military versions are exactly the same).

STANDARD ELECTRICAL SPECIFICATIONS							
GLOBAL MODEL	HISTORICAL MODEL	MAXIMUM WORKING VOLTAGE <sup>(1)</sup> V	POWER RATING $P_{70^\circ\text{C}}$ <sup>(2)</sup> W	POWER RATING $P_{125^\circ\text{C}}$ <sup>(2)</sup> W	RESISTANCE RANGE $\Omega$	TOLERANCE $\pm \%$	TEMPERATURE COEFFICIENT $\pm$ ppm/ $^\circ\text{C}$
CMF50	CMF-50	200	0.25	0.125	10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5, 1, 2, 5	50
					10 to 2.5M	1, 2, 5	100
					10 to 22M	1, 2, 5	150, 200
CMF55	CMF-55	250	0.5	0.25	10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 5M	1, 2, 5	50
					1 to 22.1M	1, 2, 5	100
					0.5 to 50M	1, 2, 5	150
					0.5 to 50M	1	200
					0.1 to 50M	2, 5	300
					0.2 to 50M	2, 5	200
CMF60	CMF-60	500	1	0.5	10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 10M	1, 2, 5	50
					1 to 10M	1, 2, 5	100
					0.5 to 10M	1, 2, 5	150
					0.5 to 10M	1	200
					0.1 to 10M	2, 5	300
CMF65	CMF-65	500	1.5	1	10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 10M	1, 2, 5	50
					1 to 15M	1, 2, 5	100
					0.5 to 22M	1, 2, 5	150
					0.5 to 22M	1	200
					0.1 to 22M	2, 5	300
					0.2 to 50M	2, 5	200
CMF70	CMF-70	500	1.75	1.25	10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 10M	1, 2, 5	50
					1 to 15M	1, 2, 5	100
					1 to 22M	1, 2, 5	150, 200
CMF07	CMF-07	250	0.5	-	5 to 5M	2, 5	100
					1 to 5M	2, 5	150, 200
CMF20	CMF-20	500	1	-	5 to 10M	2, 5	100
					1 to 10M	2, 5	150, 200

### Notes

(1) Continuous working voltage shall be  $\sqrt{P \times R}$  or maximum working voltage, whichever is less

(2) See the load life shift due to power and derating table for a summary of the more common combinations of power rating, case size and ambient operating temperature that prevail in various industrial and military resistor specifications. The "performance" table quantifies the load life stability under these combinations

**GLOBAL PART NUMBER INFORMATION**

 New Global Part Numbering: **CMF55301R00FKRE** (preferred part numbering format)

<b>C</b>	<b>M</b>	<b>F</b>	<b>5</b>	<b>5</b>	<b>3</b>	<b>0</b>	<b>1</b>	<b>R</b>	<b>0</b>	<b>0</b>	<b>F</b>	<b>K</b>	<b>R</b>	<b>E</b>			
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GLOBAL MODEL	RESISTANCE VALUE	TOLERANCE CODE	TEMPERATURE COEFFICIENT <sup>(1)</sup>	PACKAGING	SPECIAL
(See Standard Electrical Specifications table)	<b>R</b> = Ω <b>K</b> = kΩ <b>M</b> = MΩ <b>R10000</b> = 0.1 Ω <b>680K00</b> = 680 kΩ <b>1M0000</b> = 1.0 MΩ	<b>B</b> = ± 0.1 % <b>C</b> = ± 0.25 % <b>D</b> = ± 0.5 % <b>F</b> = ± 1 % <b>G</b> = ± 2 % <b>J</b> = ± 5 %	<b>E</b> = 25 ppm <b>H</b> = 50 ppm <b>K</b> = 100 ppm <b>L</b> = 150 ppm <b>N</b> = 200 ppm <b>M</b> = 300 ppm	<b>EK</b> = lead (Pb)-free, bulk <b>EA</b> = lead (Pb)-free, T/R (full) <b>EB</b> = lead (Pb)-free, T/R (1000 pieces)  <b>BF</b> = tin / lead, bulk <b>RE</b> = tin / lead, T/R (full) <b>R6</b> = tin / lead, T/R (1000 pieces)	Blank = standard (Dash number) (Up to 3 digits) From <b>1 to 999</b> as applicable <b>70</b> = color banded, 5 bands (≤ 1 %) <b>80</b> = color banded, 4 bands (≥ 2 %) <b>88</b> = hot solder dip

 Historical Part Number Example: **CMF-553010FT-1** (will continue to be accepted)

<b>CMF-55</b>	<b>3010</b>	<b>F</b>	<b>T-1</b>	<b>R36</b>
HISTORICAL MODEL	RESISTANCE VALUE	TOLERANCE CODE	TEMPERATURE COEFFICIENT	PACKAGING

**Notes**

- For additional information on packaging, refer to the Through-Hole Resistor Packaging document ([www.vishay.com/doc?31544](http://www.vishay.com/doc?31544))
- (1) Tolerances of ± 0.5 % (D), ± 0.25 % (C) and ± 0.1 % (B) are available only in 50 ppm and 25 ppm temperature coefficients

**DIMENSIONS** in inches (millimeters)


GLOBAL MODEL	A	B	C (Max.)	D
CMF50	0.150 ± 0.020 (3.81 ± 0.51)	0.065 ± 0.015 (1.65 ± 0.38)	0.187 (4.75)	0.016 ± 0.002 <sup>(2)</sup> (0.41 ± 0.05)
CMF55	0.240 ± 0.020 <sup>(3)</sup> (6.10 ± 0.51)	0.090 ± 0.008 (2.29 ± 0.20)	0.290 (7.37)	0.025 ± 0.002 (0.64 ± 0.05)
CMF60	0.344 ± 0.031 (8.74 ± 0.79)	0.145 ± 0.015 (3.68 ± 0.38)	0.425 (10.80)	0.025 ± 0.002 <sup>(4)</sup> (0.64 ± 0.05)
CMF65	0.562 ± 0.031 (14.27 ± 0.79)	0.180 ± 0.015 (4.57 ± 0.38)	0.687 (17.45)	0.025 ± 0.002 (0.64 ± 0.05)
CMF70	0.562 ± 0.031 (14.27 ± 0.79)	0.180 ± 0.015 (4.57 ± 0.38)	0.687 (17.45)	0.032 ± 0.002 (0.81 ± 0.05)
CMF07	0.240 ± 0.020 (6.10 ± 0.51)	0.090 ± 0.008 (2.29 ± 0.20)	0.290 (7.37)	0.025 ± 0.002 (0.64 ± 0.05)
CMF20	0.375 ± 0.040 (9.53 ± 1.02)	0.145 ± 0.015 (3.68 ± 0.38)	0.425 (10.80)	0.032 ± 0.002 (0.81 ± 0.05)

**Notes**

- Lead length for product in bulk pack. For product supplied in tape and reel, the actual lead length would be based on the body size, tape spacing and lead trim.
- Available with 0.020" (0.51 mm) lead [CMF50..38]
- 0.260" ± 0.020" (6.60 mm ± 0.51 mm) for values > 5 MΩ
- Available with 0.032" (0.813 mm) lead [CMF60..95]

**TECHNICAL SPECIFICATIONS**

PARAMETER	UNIT	CMF50	CMF55	CMF07	CMF60	CMF20	CMF65	CMF70
Maximum Working Voltage	V <sub>≡</sub>	≤ 200	≤ 250	≤ 250	≤ 500	≤ 500	≤ 500	≤ 500
Insulation Voltage (1 Min)	V <sub>eff</sub>	> 500						
Voltage Coefficient (Max.)	ppm/V	± 5 (measured between 10 % and full rated voltage)						
Dielectric Strength	V <sub>AC</sub>	450	450	450	750	750	900	900
Insulation Resistance	Ω	≥ 10 <sup>11</sup>						
Operating Temperature Range	°C	-55 to +175						
Terminal Strength (Pull Test)	lb	2	2	5	2	5	2	5
Noise	dB	0.10 μV/V over a decade of frequency, with low and intermediate resistance values typically below 0.05 μV/V						
Weight (Max.)	g	0.12	0.28	0.28	0.50	0.60	1.00	1.10



TEMPERATURE COEFFICIENT CODES		
GLOBAL TC CODE	HISTORICAL TC CODE	TEMPERATURE COEFFICIENT
E	T-9	25 ppm/°C
H	T-2	50 ppm/°C
K	T-1	100 ppm/°C
L	T-0	150 ppm/°C
N	T-00	200 ppm/°C
M	M	300 ppm/°C

**LOAD LIFE SHIFT DUE TO POWER AND DERATING (AT +70 °C AND AT +125 °C)**

The power rating for the CMF parts is tied to the derating temperature, the heat rise of the parts, and the ΔR for the load life performance. When the tables/graphs below are used together they show that when the parts are run at their higher power ratings, the parts will run hotter, which has the potential of causing the resistance of the parts to shift more over the life of the part.

LOAD LIFE SHIFT VS. POWER RATING						
LOAD LIFE	MAXIMUM ΔR (TYPICAL TEST LOTS)					
	± 0.15 %	± 0.5 %	± 1.0 %	± 0.15 %	± 0.5 %	± 1.0 %
MODEL	POWER RATING AT +70 °C			POWER RATING AT +125 °C		
CMF50	1/20 W and 1/10 W	1/8 W	1/4 W	1/20 W	1/10 W	1/8 W
CMF55, CMF07	1/10 W and 1/8 W	1/4 W	1/2 W	1/10 W	1/8 W	1/4 W
CMF60, CMF20	1/8 W and 1/4 W	1/2 W	3/4 W and 1 W	1/8 W	1/4 W	1/2 W
CMF65	1/4 W and 1/2 W	3/4 W	1 W and 1-1/2 W	1/4 W	1/2 W	3/4 W and 1 W
CMF70	1/4 W and 1/2 W	3/4 W	1 W and 1-3/4 W	1/4 W	1/2 W	3/4 W and 1-1/4 W

CMF resistors have an operating temperature range of -55 °C to +175 °C. They must be derated at high ambient temperatures according to the derating curve.



**Example:**

When a CMF55 part is run at 1/8 W in a 70 °C ambient environment, the resistor will generate enough heat that the surface temperature of the part will reach about 19 °C over the ambient temperature, and over the life of the part this could cause the resistance value to shift up to ± 0.15 %.

If the same resistor was instead run at 1/4 W in a 70 °C environment, the element will heat up to about 30 °C over ambient, and over the life of the part the resistance value could shift roughly ± 0.5 %.

And if the resistor was run at its maximum power rating of 1/2 W in a 70 °C environment, it will heat up to about 58 °C over ambient, and you could see the resistance value shift roughly ± 1 % over the life of the part.

**MATERIAL SPECIFICATIONS**

<b>Element</b>	Vacuum-deposited nickel-chrome alloy	<b>Coating</b>	Flame retardant epoxy, formulated for superior moisture protection
<b>Core</b>	Fire-cleaned high purity ceramic	<b>Solderability</b>	Continuous satisfactory coverage when tested in accordance with MIL-R-10509



**SPECIAL MODIFICATIONS**

1. Terminals may be supplied in any commercial material with several type finishes.
2. Special pre-conditioning (power aging, temperature cycling, etc.) to customer specifications.
3. Non-helixed resistors can be supplied for critical high frequency applications.
4. Fusible, flameproof versions available.

<b>MARKING</b>			
Temperature coefficient: T00 = 200 ppm, T0 = 150 ppm, T1 = 100 ppm, T2 = 50 ppm, T9 = 25 ppm, M = 300 ppm			
CMF50: (3 lines)		CMF55, CMF60, CMF65, CMF70: (5 lines)	
3.01	Value	DALE	Manufacturer's name
K 1 %	Ohm, K or M sign and Tolerance	CMF55	Style and size
1208	4-digit date code	49.9 kΩ	Value
		1 % T2	Tolerance and TC
		1208	4-digit date code

**Note**

- CMF07 and CMF20 parts are marked with color bands, either per MIL-PRF-22684 (with a wide white band) or using commercial color bands. CMFxx..70 and CMFxx..80 parts are marked using commercial color bands

<b>PERFORMANCE</b>		
TEST (TEST METHODS - MIL-STD-202)	AT +70 °C	AT +125 °C
	MAXIMUM ΔR (TYPICAL TEST LOTS)	
Short Time Overload	± 0.05 %	± 0.05 %
Low Temperature Operation	± 0.05 %	± 0.05 %
Moisture Resistance	± 0.05 %	± 0.05 %
Shock	± 0.01 %	± 0.01 %
Vibration	± 0.04 %	± 0.04 %
Temperature Cycling	± 0.15 %	± 0.15 %
Load Life	Varies based on power rating used; see load life shift due to power and derating table	
Dielectric Withstanding Voltage	± 0.01 %	± 0.01 %
Effect of Solder	± 0.03 %	± 0.03 %



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